

PRODUCT HIGHLIGHTS

1034-F

Mul-TIE Adhesion Promoter (50 State)

DESCRIPTION:

Transtar's Mul-TIE Adhesion Promoter greatly enhances the adhesion, appearance and durability of virtually all types of automotive finishes including problem plastics, such as TPO and polypropylene. Mul-TIE can be used under primers on flexible and rigid plastic parts, as a tie-coat between fresh or existing primer and color (single stage or basecoat) and for painting aluminum or steel.

PRODUCTS:

1034-F Mul-TIE Adhesion Promoter, Quart (0.946 L), 4/case



SURFACE PREP:

Clean with Aqua SCAT 2 (TDS225) or Scuff & Prep Paste (TDS224) with a scuff pad.



MIX RATIO:

Ready to use.



HVLP/LVLP:

1.2 - 1.6 mm tip
1 - 2 medium wet coats



5 - 10 minute flash
10 - 15 prior to priming

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

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SUITABLE SUBSTRATES:

New flexible & rigid bumpers, plastic interior & exterior parts (PP, PE, TPO, SMC, RIM, PUR, PC), edging and blend areas, and rubber and plastic body parts.

SURFACE PREPARATION:

For flexible & rigid bumpers and other plastic parts: Clean parts thoroughly using a plastic cleaner such as Aqua SCAT 2 (TDS225) or Scuff & Prep Paste (TDS224) with a scuff pad to enhance the performance of the repair material. Rinse with water and wipe dry with a clean cloth. For repainting edging and ground effects: Clean the area (as outlined above), rinse and dry the part.

Overall Refinishing, including plastic parts: Apply a primer, such as Euro Classic 2.1 DTM Primer (TDS220) to all bare metal and over any body filler areas. Sand the entire area to be painted using 320 grit or finer sand paper. Wipe area with Aqua SCAT 2 (TDS225).

Tie-Coat for Spot & Panel Repair: Apply a primer, such as Euro Classic 2.1 DTM Primer (TDS220) to all bare metal and over any body filler areas. Sand the entire area to be painted using 320 grit or finer sand paper. Wipe area with a Pre-Paint Cleaner.



SPRAY GUN SET UP:

1.2 - 1.5 mm tip
35-45 PSI max

APPLICATION & MIXING:

Apply 2 medium coats of Mul-Tie Adhesion Promoter & Tie-Coat, allowing 3 minutes flash time between coats. Allow 15 – 20 minutes flash time before application of color coat. Apply finish color coat according to paint manufacturer's instructions. Clean all tools and equipment immediately after use with acetone. Note: Sanding should not be necessary. However, if sanding is required, allow the material to dry for one hour before wet sanding with 400 grit or finer sand paper.

TECHNICAL DATA:

APPEARANCE: Pale Yellow
WEIGHT: 10.35 lb/gal

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REGULATORY:

Category: Adhesion Promoter 1034-F	Individual Component
VOC Actual	1.09#/gal (131 g/l)
VOC Regulatory	4.5#/gal (539 g/l)
Weight % of Volatiles	92.05%
Weight % of Water	0
Weight % of Exempt Compounds	81.49%
Volume % of Exempt Compounds	75.74%
Density of Material	10.35

ADVANTAGES:

- Compliant for use across North America
- Eliminates the need for sanding of replacement plastic parts
- Makes paint stick to flexible and rigid bumpers
- An ideal tie-coat for improving adhesion of topcoats to prepared original coating or primer
- Provides outstanding adhesion of primer, paint, and repair materials on plastic parts
- Specifically formulated for use on today's plastics
- Helps to prevent paint chipping and peeling

COMPETITION:

Klean Strip Low VOC Bulldog Adhesion Promoter (QTPO125)
DuPont (2332S)