

# PRODUCT HIGHLIGHTS

**4025**

## *Only 1 Clear & Emblem Adhesive*

**DESCRIPTION:**

Only 1 Clear & Emblem Adhesive bonds weatherstripping, gaskets, molding, emblems, and trim (including vinyl). Extremely strong bond. Wide range of open time, fast tack, no clotting or stringing, clear color eliminates unsightly bond lines. Dripless formula avoids costly clean up.

**PRODUCTS:**

4025 Only 1 Clear & Emblem Adhesive, 5 oz. tube (295 ml)



**SURFACE PREP:**

Clean with Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222).



**MIX RATIO:**

Ready to use.

*See next page for more detailed product application. See website for this document in other languages.  
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.  
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

# PRODUCT DATA

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### **APPLICATION:**

1. Surfaces must be clean, dry, and free of wax or silicone.
2. Apply a thin film of Only 1 Adhesive to both surfaces and allow solvent to flash.
3. Press surfaces firmly together.
4. Clean excess with Acry Solvent (TDS316).

### **SURFACE PREPARATION:**

Clean with Aqua SCAT 2 (TDS225), Speedi SCAT (TDS223) or SCAT (TDS222).



### **REGULATORY:**

Category: Adhesive <b>4025</b>	Individual Component
VOC Actual	3.57#/gal (428 g/l)
VOC Regulatory	3.57#/gal (428 g/l)
Weight % of Volatiles	45.55%
Weight % of Water	0
Weight % of Exempt Compounds	0
Volume % of Exempt Compounds	0
Density of Material	7.21

### **ADVANTAGES:**

- Will not attack paint.
- Fast tack time.
- Strong bond to almost any surface.
- Colorless - no sight line.
- Allows reduction of inventory from specialty adhesives.

### **COMPETITION:**

3M 08031/08061  
Dominion SS 500201  
Kent 10192  
Rubberseal RS100  
Würth 890100021

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