



Super Stick Trim Adhesive

4063-F, 60-4063-F

Super Stick Trim Adhesive is a non-staining, fast drying, high strength material. For best results, use at room temperature. This product is 50 state compliant and meets all regulations for sale in the USA.



Mix Ratio

Ready to use.



Suitable Substrates

- OEM E-Coat
- Plastic part - primed
- 2K primer
- Primer - self-etching
- OEM finish & old paint work - non-reversible

Note: Aftermarket E-coat must be solvent tested with Transtar Urethane Grade Reducers 6700 or 6700-F Series in an inconspicuous spot before application of new coating.

Note: Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.



Surface Prep & Application

Wash and solvent clean to remove all road dirt, grease and silicone. Use SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.

Shake well. Select desired spray pattern by turning activator button. Hold can 6 - 10 inches from surface, apply a uniform overlap coat to both bonding surfaces. Allow to flash for 1 - 3 minutes until tacky, then press firmly together.

CAUTION: Since solvent may mar or attack some plastic or painted surfaces, masking is required where overspray may occur. This product is not recommended for installation of complete or partial vinyl tops. It may be used for small repair jobs on vinyl tops.



Flash Times/Dry Times

Flash time 1 - 3 min @ 70°F (21°C)



Product Specifications

Color.....	Opaque	Size (4063-F).....	24 oz aero
Shelf life.....	3 years	(60-4063-F).....	20 oz aero

Regulatory

Category Web spray
 MIR <40%

**Limitations & Precautions**

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
 - See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
 - For use only by professional, trained painters. Not for sale to or use by the general public.
 - Before use, read and follow all TDS, label and SDS precautions.
 - If mixed with other components, mixture may be hazards of all combined components.
 - All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.
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LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.