

# PRODUCT HIGHLIGHTS

4152

## Kwik-Set Non-Sag Seam Sealer

### DESCRIPTION:

Kwik-Set Non-Sag Seam Sealer is a 2 part epoxy sealant that cures quickly to a permanent seal that will not sag. It can be used to seal both vertical and horizontal seams and joints on automobiles and trucks. It may also be used to reinforce and eliminate flutter and vibration on body panel cross members.

### PRODUCTS:

4152 Kwik-Set Non Sag Seam Sealer, 10.2 fl. oz Dual Mix Cartridge (300 ml), 6/case



### SURFACE PREP:

Clean surface with SCAT (TDS222), Speedi SCAT (TDS223) or Aqua SCAT 2 (TDS225). Bare metal should be primed with Self Etch Primer (TDS209) or Epoxy Primer (TDS208) Series.



### MIX RATIO:

1:1 Self Mixing



### DRY TIMES (@ 72°F (22°C) AND 50% RELATIVE HUMIDITY):

Work Time: 15-20 minutes

Paint Time: 45 minutes

Sand Time: 45 minutes

Cure Time (delivery): 1.5-2 hours

Cure Time (full strength): 6-8 hours



### SANDING:

Dry: #200 - 400 grit

See next page for more detailed product application. See website for this document in other languages.  
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.  
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.

# PRODUCT DATA

**4152**

## **Kwik-Set Non-Sag Seam Sealer**

### **SUITABLE SUBSTRATES:**

Steel, aluminum, SMC plastic, fiberglass, urethane and most automotive plastics

### **SURFACE PREPARATION:**

Use SCAT (TDS222), Speedi SCAT (TDS223) or Aqua SCAT 2 (TDS225) to clean surface. Bare metal should be primed with Self Etch Primer (TDS209) or Epoxy Primer (TDS208) Series. Using an air gun, blow surface to be applied to remove all dust, wipe clean with a tack cloth.



### **APPLICATION & MIXING:**

1. Make sure substrate is clean and free of all dirt, grease, oil or foreign matter. Use SCAT (TDS222), Speedi SCAT (TDS223) or Aqua SCAT 2 (TDS225) to clean surface. Bare metal should be primed with Self Etch Primer (TDS209) or Epoxy Primer (TDS208) Series.
2. Using an air gun, blow surface to be applied to remove all dust, wipe clean with a tack cloth.
3. Install Kwik-Set Seam Sealer into dual mix applicator gun, remove nose plugs and equalize the cartridge. Install static mix nozzle and trim to desired bead size.
4. Dispense until color is a light gray (about a 6" - 8" bead) and discard. Note: If the color appears too dark, it is an indication of an improper mix and the material will not fully cure.
5. Dispense seam sealer into seam or joint. Smooth out if desired with tool or feather edge. Can be sanded in 45 minutes.
6. Allow to dry 45 minutes before painting.

Note: Material may set up in nozzle if left standing more than 5 minutes (depending upon the temperature and humidity). When storing Easy Mix cartridges, leave mixing nozzle in place. Before next use, replace with a new nozzle.

### **TECHNICAL DATA:**

APPEARANCE:	Gray when mixed
%SOLIDS:	100% Solids
SHELF LIFE:	1 year
MIX RATIO:	1:1 (Self Mixing)
WORKING TIME:	15 - 20 minutes
CURE TIME:	Delivery 1 1/2- 2 hours; Full Strength 6-8 hours
TIME TO SAND:	45 minutes
TIME TO PAINT:	45 minutes - 1 hour
APPLICATION TEMP:	For best results 62°F (16°C) or higher
PACKAGING:	10.2 fl oz (300 ml) dual cartridge kit, includes 3 easy mix nozzles

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## **Kwik-Set Non-Sag Seam Sealer**

### **REGULATORY:**

Category: Sealant <b>4152</b>	Individual Component
VOC Actual	0
VOC Regulatory	0
Weight % of Volatiles	0
Weight % of Water	0
Weight % of Exempt Compounds	0
Volume % of Exempt Compounds	0
Density of Material	9.8

### **ADVANTAGES:**

- Sandable and paintable in 45 minutes
- Can be ovenbaked: Withstands temperatures up to 350°F (176°C)
- Non Sag Formula: Flexible sealer that will not run off vertical surfaces
- Easy to mix: Easy to use dual mixer eliminates manual mixing
- Easy to paint: Gray color is neutral and easily painted if required
- 100% Solids: No V.O.C.'s - no shrinkage

### **COMPETITION:**

Lord Fusor 123/126  
Evercoat Maxim 100822  
3M Automix 08500