



Ultra Flex® Seam Sealer

4157, 4167

Ultra Flex® Seam Sealer is a rapid curing, flexible seam sealer designed for all types of painted surfaces, bare metal and primed surfaces. Designed to meet the flexibility requirements associated with modern unibody construction. Can be used to seal any body seam against moisture or dust and to finish skin panels. Especially useful for applications requiring extreme flexibility.



Mix Ratio

Ready to use.



Suitable Substrates

- Primer - self-etching
- Bare steel
- OEM finish & old paint work - reversible
- Primer - 1K
- Bare galvanized
- Primer - 2K
- Bare aluminum

Note: Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.



Surface Prep & Application

Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Sand with 80 grit.

Application: Cut nozzle to desired bead size. Clean all surfaces to be sealed of grease oil and foreign matter with SCAT. Apply Ultra Flex® Seam Sealer. Material may be tooled with a putty stick dampened with Acry Solvent 9783/9784. Remove excess material with Acry Solvent. Material can be painted over in 30 minutes under normal conditions.



Flash Times/Dry Times

Skin time..... 3 min
 Paint time..... 30 min

**Product Specifications**

Color (4157).....Beige
 (4167).....Black
 Size.....11 fl oz
 Shelf life.....1 year

Regulatory

Category.....Sealant
 VOC content (4157)2.12#/gal (254 g/l) Wt % of exempt compound 0
 (4167).....2.05#/gal (246 g/l) Vol % of exempt compound 0
 Wt % of volatiles.....<25% Wt % of water 0
 Density.....10.08

**Limitations & Precautions**

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.