



Ultra Flex® Brushable Seam Sealer

4162, 4164

Ultra Flex® Brushable Seam Sealer is a rapid curing, flexible seam sealer designed for all types of painted surfaces, bare metal and primed surfaces. It is resistant to weather exposure and temperature variations. Paintable and sandable. It remains flexible and seals wet or dry. Use to seal seams in floorpans, fire walls, truck seams, wheel wells, etc. Brush marks duplicate original factory finish.



Mix Ratio

Ready to use.



Suitable Substrates

- Primer - self-etching
- Bare steel
- OEM finish & old paint work - reversible
- Primer - 1K
- Bare galvanized
- Primer - 2K
- Bare aluminum

Note: Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.



Surface Prep & Application

Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Sand with 80 grit.

Application: Surface must be clean and dry and free from wax or silicone. Brushable Seam Sealer can be applied with an acid brush, or by using the cartridge container and a standard caulking gun. Excess may be cleaned with Acry Solvent 9783/9784.



Flash Times/Dry Times

Work time.....5 min
 Paint time.....30 min

**Product Specifications**

Color.....	Gray
Size (4162).....	11 fl oz
(4164).....	Quart
Shelf life (4162).....	1 year
(4164).....	3 year

Regulatory

Category.....	Sealant	
VOC actual.....	2.82#/gal (338 g/l)	Wt % of exempt compound..... 0
VOC regulatory.....	2.82#/gal (338 g/l)	Vol % of exempt compound..... 0
Wt % of volatiles.....	25.91%	Wt % of water..... 0
Density.....	10.88	

**Limitations & Precautions**

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- For automotive use only.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.