



# Pit-Fill Spot Putty

## 4236

To ensure an ultra smooth surface, use Transtar’s Pit-Fill Spot Putty. It is a single component polymer based system that air dries to a sandable, durable finish in minutes! Designed for use in filling scratches, pinholes, low spots, blemishes, sanding marks and other surface imperfections. It features minimal shrinkage and an ultra-smooth consistency.

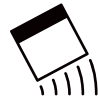


### Suitable Substrates

- Raw plastic - rigid (SMC, BMC)
- Raw plastic - flex (ABD, PPO)
- Raw plastic - soft (PUR)
- Plastic part- primed
- OEM finish & old paint work - non-reversible
- Bare steel
- Bare galvanized
- Bare aluminum
- Fiberglass/SMC/Unbroken Gel
- 1K primer
- 2K primer
- Self etch primer
- Body filler

Note: Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.



### Surface Prep & Application

Sand with 220 grit paper. Clean galvanized with acetone. Surface must be clean and free of all dirt and grime. Clean using Transtar SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.

Squeeze a small amount of putty from container and apply a thin coat using a putty knife, spreader or plastic razor blade. Apply with firm even strokes in one direction. Repeat additional layers as needed, allowing 5 minutes between applications. Finishing: Ready to sand in approximately 5 minutes. Sand to a final contour after putty hardens (10-15 minutes) before applying topcoats. Dry sand #220, Finish #400-600. Surface is now ready for final application of primer surfacer or sealer, followed by topcoat.



### Product Specifications

Color.....	Beige	Size.....	8 oz
Shelf life.....	3 years		

### Regulatory

Regulatory VOC..... 4.17#/gal (<500 g/l)



### Limitations & Precautions

- Visit [www.tat-co.com](http://www.tat-co.com) to assure use of the most current instructions and TDS on this product.
- See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at [www.tat-co.com](http://www.tat-co.com).

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### LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.