

Technical Data Sheet

Transtar Automotive Attachment Tapes 4580, 4585 and 4588 are .030" thick double-sided, black polyethylene foam tapes. Typical applications include side moldings, trim emblems and other exterior parts.

MIXING



By Volume: Ready to use

SURFACE PREPARATION



Cleaning: Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.

APPLICATION

Clean part and vehicle with an untreated, lint-free cloth and SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. After cleaning part and vehicle, apply Transtar's Attachment Tape Adhesion Promoter 4516 to part, and allow it to flash for five minutes. (When using Transtar's Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas.) Apply tape to one surface and trim with razor blade, if necessary. Carefully remove release paper and press firmly into place. Roll down or rub part down to reattach it to vehicle.

PRODUCT SPECIFICATIONS

Color: Black Polyethylene Foam	Thickness: .030" (0.8 mm)	Shelf Life: 1 year	Size: 4580 - ¼" x 60' roll 4585 - ½" x 60' roll 4588 - ¾" x 60' roll
Peel Adhesion	PSTC #101: backed with 1 mil polyester. Exposed side: 100+ oz/inch Liner side: 100+ oz/inch	Shear Adhesion	PSTC #107: 1000 gm/sq. in. @ room temp, no dwell Exposed side: 14+ days, no creep Liner side: 14+ days, no creep
Service Temp	-30°F - 220°F (-35°C - 105°C)		

LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.