



Automotive Attachment Tape

4580, 4585, 4588

Transtar Automotive Attachment Tapes 4580, 4585 and 4588 are .030" thick double-sided, black polyethylene foam tapes. Typical applications include side moldings, trim emblems and other exterior parts.



Surface Prep & Application

Clean part and vehicle with an untreated, lint-free cloth and SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. After cleaning part and vehicle, apply Transtar's Attachment Tape Adhesion Promoter 4516 to part, and allow it to flash for five minutes. (When using Transtar's Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas.) Apply tape to one surface and trim with razor blade, if necessary. Carefully remove release paper and press firmly into place. Roll down or rub part down to reattach it to vehicle.



Product Specifications

Color.....	Black polyethylene foam
Thickness.....	0.030" (0.8 mm)
Service temp.....	-30°F - 220°F (-35°C - 105°C)
Size (4580).....	1/4" x 60' roll
(4585).....	1/2" x 60' roll
(4588).....	7/8" x 60' roll
Peel adhesion.....	PSTC #101: backed with 1 mil polyester. Exposed side: 100+ oz/inch Liner side: 100+ oz/inch
Shear adhesion.....	PSTC #107: 1000 gm/sq. in. @ room temp, no dwell Exposed side: 14+ days, no creep Liner side: 14+ days, no creep



Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.