



4961-01 Lacquer Primer

**TECHNICAL
INFORMATION**

Technical Data:

Appearance: Light Gray

% Solids: 23%

V.O.C.'s: 4.7#/gal, (564g/l)
As packaged

Shelf Life: One year (unopened)

Reduction: Reduce with Acetone
Range 125-200%
Recommended 175%
*The use of reducers will
increase V.O.C. levels.*

Coverage: 240ft² @ 1 mil

Product Use:

Lacquer Primer is a fast drying, easy sanding primer surfacer which has excellent adhesion and filling properties. It sands to a fine featheredge while providing excellent color hold out.

Suitable Substrates:

Can be used over properly cleaned and treated steel and aluminum, sanded rigid plastic (except for polypropylene and polyethylene) and correctly prepared topcoated surfaces. If large areas of zinc coated steel are involved, use a self etching primer such as Transtar's 6111/6114. Not for use on Hot Rolled Steel.

Preparation:

Solvent wash entire surface with a wax and grease remover, such as Transtar's 6311 SCAT, and wipe dry. Sand all painted areas, featheredging broken spots. Bare steel and aluminum should be treated with epoxy or self etch primer.

Reduction:

Mix Lacquer Primer well and then to that add 1 ½ to 2 parts (150 – 200%) of acetone. DO NOT USE WASH THINNER AS THIS MAY CAUSE RESIN "KICK OUT".

Application & Instructions:

Apply 2 or more medium wet coats allowing 10 – 15 minutes between coats for flash off. Do not apply heavy wet coats. Allow 30 minutes drying time before sanding.

Topcoating:

Lacquer Primer must be sanded before topcoating. Follow manufacturer's topcoat instructions. If topcoating with an enamel, recoat entire surface with a non-sanding sealer to provide uniform holdout between primed and unprimed areas.

Availability:

4961-01 Lacquer Primer, Gallon (3.78 L), 2/case

Regulatory Information:

The information contained on this data sheet is believed to be accurate at the time of printing. However, regulations concerning V.O.C. levels are subject to change from time to time. Consult with your local regulatory office for the most current regulations.

(Refer to Material Safety Data Sheet for proper use of products listed in this bulletin.)

