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# PRODUCT DATA

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**6264**

## **Kwik Seal Clear 2K Urethane Sealer**

### **DESCRIPTION:**

Kwik Seal 2K Urethane Sealer has been specifically formulated as a premium quality sealer to be used over a variety of substrates. Kwik Seal Clear Sealer can be tinted using basecoat toners for optimum basecoat coverage, thereby providing color and material savings advantages. Kwik Seal offers excellent adhesion to sanded bare metal (CRS, Aluminum, Galvanized), SMC, fiberglass, old paint finishes and all Transtar primers. Kwik Seal has excellent leveling and gloss hold out properties and is compatible with most basecoat/clearcoat and single stage systems. It is one of the most innovative products on the market today!

### **TECHNICAL DATA:**

APPLIED APPEARANCE:	Clear
% SOLIDS:	40%
VOC CONTENT:	3.44#/gal (412 g/l)
SHELF LIFE:	One year (unopened)
MIX RATIO:	4:1:½
ACTIVATOR:	6257 Kwik Seal Activator
REDUCER:	Transtar Urethane Grade Reducer suitable for shop conditions.
POT LIFE:	3.5 hours
COVERAGE:	479ft <sup>2</sup> /gallon @ 1 mil.
FILM BUILD:	.75 - 1 mil per coat

### **SUITABLE SUBSTRATES:**

Sanded and degreased existing finishes. Fresh primed surfaces. Fresh basecoated surfaces. Do not use on bare metal larger than 12" x 12" (or 1' x 1'). Pretreatment of bare metal with Self Etch Primer #6111 is recommended.

### **SALES POINTS:**

- Tintable for truer color match, using basecoat mixing toners!
- Non-sanding for wet-on-wet sealing
- Quick tape and denib times
- Excellent color and gloss hold out
- Can be used as a barrier coat
- Excellent adhesion to various substrates

### **SEE REVERSE SIDE FOR APPLICATION INSTRUCTIONS**

*(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin).*

### **PACKAGE SIZE**

- 6264 Kwik Seal Clear, Quart, 6/case  
6257 Kwik Seal Activator, ½ Pint, 12/case

DISCLAIMER: The technical information and suggestions for use have been compiled for your guidance and usage. Such information is based on Transtar Autobody Technologies experience and research and is believed to be reliable. As Transtar has no control over conditions in which the product is used, stored, or otherwise handled, the above information does not constitute a warranty. Buyers must assume responsibility for the suitability of the product for their purposes.



# 6264

## **Kwik Seal Clear 2K Urethane Sealer**

### **SURFACE PREPARATION:**

1. Finish sand all areas to be sealed with 500-600 grit or finer sandpaper.
2. Clean using SCAT #6311 or Speedi SCAT #6321/6323.
3. Mix\* 4 parts Sealer with 1 part activator and (Optional) ½ part of Urethane Grade Reducer #6700 Series suitable for shop conditions.
4. Apply 1 wet coat. Allow a 20 minute flash time before topcoating\*\*.

\* Can be tinted up to 10% by volume using basecoat mixing toners.

\*\* Can be recoated/topcoated in 15 minutes at temperatures of 85°F (29°C) or higher.

### **MIX RATIO/APPLICATION:**

Stir Kwik Seal thoroughly and strain before using.

Mix ratio by volume: Primer: 4 parts #6264

Activator: 1 part #6257

(Optional) Reducer: ½ part Transtar Urethane Grade Reducer #6700 Series suitable to shop

Apply one full coat to achieve 1.0 mils. Sealer should be topcoated within 1½ hours to avoid any adhesion problems. After 5 hours, scuff sand with a gray scuff pad or sand (wet or dry) with 600 grit paper.

**Tinting:** Can be tinted up to 5% by volume with tint paste or 10% by volume with basecoat mixing toners. (See tinting chart for more information.) Or use Transtar's "Star Shade" tint system (Z659) for optimal hiding capabilities. Refer to application guide for details.

**Barrier Coat:** Apply 2-3 medium coats, allowing each coat to flash 5-10 minutes before applying the next coat. Allow to dry thoroughly, scuff or sand before applying topcoat.

### **SPRAY GUN SET UP:**

<u>Gun Type</u>	<u>Fluid Tip</u>	<u>Pressure</u>
Siphon	1.4-1.6 mm	40-50 PSI
Gravity	1.4-1.6 mm	30-40 PSI
Pressure Feed	1.0-1.2 mm	40-50 PSI
HVLP	1.2-1.6 mm	10 PSI Max. (air cap)

NOTE: Topcoating without sufficient dry times may result in die-back.

If the max recoat time is exceeded, you must sand the sealer with either 500-600 wet or 320-400 dry. Denib with 1200-1500 wet. Going Coarser could gouge the sealer.

### **COMPETITION:**

Glasurit 285-0

Sikkens 2063

Standox 15048

Nexa Autocolor P850-14

Sherwin Williams E6C61

Spies Hecker 8550