

# Technical Data Sheet

Speedi SCAT is a specially formulated solvent blend for lifting and removing wax, silicones, grease, oil, and other potential contaminants from surfaces to be painted. This product quickly dries for a residue free surface. Speedi SCAT is the ideal pre-paint prep product and can be used on virtually any substrate – metal, fiberglass, plastic, painted finishes, etc.

## SUITABLE SUBSTRATES

Substrate		Substrate		Substrate	
Bare Steel	✓	Raw Plastic - Rigid (SMC, BMC)		Primer - Self-Etching	✓
Bare Galvanized	✓	Raw Plastic - Flexible (ABD, PPO)		Primer - 1K*	✓
Bare Aluminum	✓	Raw Plastic - Soft (PUR)		Primer - 2K	✓
OEM E-Coat	✓	Plastic Part - Primed*	✓	OEM Finish & Old Paint Work - Reversible*	✓
Fiberglass/SMC Unbroken Gel Coat		Body Filler	✓	OEM Finish & Old Paint Work - Non-Reversible	✓

\* For 1K products, test small inconspicuous area. If coating fails, use Aqua SCAT 2 to clean the surface of contaminants.

## MIXING



Mix Ratio: Ready to Spray

Pot Life: N/A

## SURFACE PREPARATION



Apply Speedi SCAT 6321 to surface prior to grinding, sanding or painting to prevent contaminants from being worked into the substrate surface.

## APPLICATION



Apply directly to surface to be cleaned, and wipe immediately with a clean, dry cloth. Work small areas rubbing briskly. Change cloths frequently to prevent spreading of contaminants.

Note: For best results, wipe dry, do not let evaporate on panel.

## PRODUCT SPECIFICATIONS

Color: Clear Liquid	Shelf Life: 1 year
Size: Gallon	

## REGULATORY:

Category: Cleaner	6321	Weight % of Exempt Compounds	0
VOC Actual	5.84#/gal (700 g/l)	Volume % of Exempt Compounds	0
VOC Regulatory	5.84#/gal (700 g/l)	Density of Material #/gal	5.84
Weight % of Volatiles	100		
Weight % of Water	0		

## LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.