

Technical Data Sheet

Melt Away is a simple, accurate way to dissolve the edges of coatings (primer, sealer, or clearcoat) overspray. Melt Away increases efficiency by giving an invisible blend and soft edge to every repair, and is ideal for use with medium and high solids clearcoats.

SUITABLE SUBSTRATES

Substrate		Substrate		Substrate	
2K Primer	✓	2K Sealer	✓	2K Clearcoat	✓

MIXING



By Volume: Ready to use
 Pot Life N/A

SURFACE PREPARATION



Apply right after final coat (primer, sealer, clearcoat).

APPLICATION



Melt Away is used where blends or spot repairs are being performed. All these processes result in an interface being created between the existing, cured coating and the freshly applied clearcoat. If this interface is not treated, a dry edge will be visible upon cure of the fresh coating.

Right after applying the final coat (primer, sealer, or clearcoat), which leaves an edge, hold the can 8 - 10" from the surface, and apply a light mist coat of Melt Away over the blend area edge. DO NOT OVER APPLY, AS THIS COULD CAUSE RUNS/FISHEYES. Let flash for a few minutes, and if necessary, apply another light coat to totally eliminate the dry edges.

NOTE: For best results, apply in 1 - 2 rapid light passes immediately after application of coating. The blend edge will melt into the coating, requiring little or no buffing or sanding once the coating has cured.

PRODUCT SPECIFICATIONS

Color: Clear Liquid	Shelf Life: 1 year
Size: 20 oz Aero	

REGULATORY

Category: Uniform Finish Blender	6363
MIR	<1.30

LIMITATIONS & PRECAUTIONS

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.