



Melt Away Edge Blender

6363

Melt Away is a simple, accurate way to dissolve the edges of coatings (primer, sealer, or clearcoat) overspray. Melt Away increases efficiency by giving an invisible blend and soft edge to every repair, and is ideal for use with medium and high solids clearcoats.



Mix Ratio

Ready to use.



Suitable Substrates

- 2K primer
- 2K sealer
- 2K clearcoat



Surface Prep & Application

Melt Away is used where blends or spot repairs are being performed. All these processes result in an interface being created between the existing, cured coating and the freshly applied clearcoat. If this interface is not treated, a dry edge will be visible upon cure of the fresh coating. Right after applying the final coat (primer, sealer, or clearcoat), which leaves an edge, hold the can 8 - 10" from the surface, and apply a light mist coat of Melt Away over the blend area edge. DO NOT OVER APPLY, AS THIS COULD CAUSE RUNS/FISHEYES. Let flash for a few minutes, and if necessary, apply another light coat to totally eliminate the dry edges.

NOTE: For best results, apply in 1 - 2 rapid light passes immediately after application of coating. The blend edge will melt into the coating, requiring little or no buffing or sanding once the coating has cured.



Product Specifications

Color.....	Clear	Size (6363).....	20 oz aero
Shelf life.....	5 years		

Regulatory

Category.....	Uniform finish blender
MIR.....	<1.30



Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.