

## Technical Data Sheet

Low V.O.C. Polyurethane Enamel Activator is designed for use on large panel repairs and overall refinishing. It is specifically formulated for use in Axalta Imron® 5000 Low V.O.C. Polyurethane Enamel. When used as a replacement for 193S, it produces optimum results - excellent durability and deep gloss.

### SURFACE PREPARATION



Refer to topcoat manufacture for surface preparation.

### MIXING & APPLICATION

Low V.O.C. Polyurethane Enamel Activator, 8114, is comparable to Imron® Activator 193S\* (Primarily used in Imron® 5000 Enamel). This product is intended for use in a similar manner as the Imron product.

Refer to color manufacturers formulas for required amounts. (Use the same amount of Transtar material as that indicated for the Imron item that it replaces.) Always use accurate weights and measures.

\*DISCLAIMER: Imron® 5000 Enamel is a registered trademark of Axalta Coating Systems. Axalta does not manufacture, endorse, or guarantee Transtar products.

### PRODUCT SPECIFICATIONS

Color: Clear liquid	Shelf Life: 1 year
Size: Quart	% Solids: 75%

### REGULATORY

Category: Single Stage Coating	8114	Weight % of Exempt Compounds	0
VOC Actual	2.28#/gal (273 g/l)	Volume % of Exempt Compounds	0
VOC Regulatory	2.28#/gal (273 g/l)	Density of Material #/gal	9.01
Weight % of Volatiles	25.30		
Weight % of Water	0		

### LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.