



Motor City Euro Clearcoat

8121

Motor City Euro Clearcoat (4.2 VOC) is an acrylic urethane clearcoat that is suitable for all automotive refinishing as well as trucks and equipment. It can be used with all solvent and water based basecoats.



Mix Ratio

2:1 – 2 parts 8121 Motor City Euro Clearcoat to 1 part 8136/8146 activators
Can be reduced up to 5% with 6700 or 6700-F Series Urethane Grade Reducer*.
Pot life: 3 hours (@70°F (21°C) and 50% R.H.).

* Use reducer according to shop conditions. Using reducers other than Zero VOC Urethane Grade Reducers will increase VOC.



Suitable Substrates

- Solvent-borne basecoat
- Waterborne basecoat
- 2K enamel
- OEM finish & old paint work - non-reversible



Surface Prep & Application

Tack thoroughly before application. For blending clearcoat refer to SOP #513 and # 514.

Apply 2 - 3 flowing coats using the spray gun setting listed above. Flash for 5 – 20 minutes depending on activator used (refer to flash/dry times on next page). Keep spray gun nozzle 6 - 10 inches from the vehicle to avoid entrapment of air in paint film. Always keep containers tightly closed to prevent moisture contamination. Clean equipment thoroughly after use.

Critical recoat time: Do not flash for more than 1 hour between coats. If more than 1 hour @ 70°F (21°C) is reached, wait at least 6 hours before applying more clear or basecoat. After 24 hours, lightly scuff the clearcoat before applying additional material. Film build: 2-3 coats @ 1.2 mils. Must have a minimum of 2.2 mils and not to exceed 3.6 mils.

Additives

Kicker (6417) Can be used at a rate of 1/4 - 1/2 oz per sprayable quart.
Appearance Improver

(6487)..... Can be used at a rate of 1-2 oz per sprayable quart.

Fisheye Remover (6737) ..Can be used at a rate of 1/2 oz per sprayable quart.

Flex Additive (9194)Use with soft, flexible substrates. Refer to TDS for mixing information.



Flash Times/Dry Times

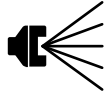
Flash between coats.....5-20 min
 Dust free.....15-40 min
 Dry to sand.....8 hrs
 Deliver12 hrs MIN
 Force drying.....40 min @ 140°F (60°C) after a 15 min flash

Activator	Flash time	Dust free
8136	5-10 min	15-25 min
8146	15-20 min	30-40 min



Gun Set-up

Siphon feed.....1.4 - 1.6 mm Gravity feed..... 1.2 - 1.4 mm
 Pressure feed1.0 - 1.2 mm HVLP/LVLP 1.2 - 1.4 mm



Air Pressure

Siphon feed (@ gun)35 - 45 psi Gravity feed (@ gun) 25 - 35 psi
 Pressure feed (@ gun).....40 - 50 psi HVLP/LVLP (@ aircap)..... 10 psi

Fluid Pressure

Pressure feed8 - 10 psi



Product Specifications

Color.....Translucent Size (8121)..... 5 liter
 Shelf life.....3 years (8136/8146)..... 2.5 liter
 RTS solids by weight.....38% Weight per gallon..... 8.07 #/gal
 Approx. coverage.....511 ft²/gal @ 1 mil

Regulatory

8121

Category.....Clearcoat Wt % of volatiles..... 61.43
 VOC actual1.94#/gal (233 g/l) Wt % of water 0
 VOC regulatory3.29#/gal (395 g/l) Wt % of exempt compound 37.37
 Density.....8.07 #/gal Vol % of exempt compound 41.11
 Ready to use (less water exempt compounds)
 with 8136.....4.13#/gal (495 g/l)
 with 8146.....4.03#/gal (483 g/l)

8136

Category.....Clearcoat Wt % of volatiles..... 63.45
 VOC actual5.12#/gal (613 g/l) Wt % of water 0
 VOC regulatory5.12#/gal (613 g/l) Wt % of exempt compound 0
 Density.....8.07 #/gal Vol % of exempt compound 0

8146

Category.....Clearcoat Wt % of volatiles..... 60.73
 VOC actual4.90#/gal (587 g/l) Wt % of water 0
 VOC regulatory4.90#/gal (587 g/l) Wt % of exempt compound 0
 Density.....8.07 #/gal Vol % of exempt compound 0



Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.