

Technical Data Sheet

Urethane Accelerator is designed for use in Transtar's Acrylic Polyurethane Topcoats 8600 Series. Urethane Accelerator 8704, may be added to the topcoat to decrease cure and dry times.

SURFACE PREPARATION



Depending on surface, see surface preparation for sanding recommendations on 8600-AS Series TDS.

MIXING & APPLICATION



Mix Ratio: Add up to 8 fl oz per ready to spray gallon of Polyurethane Topcoat

Pot Life: 2 hours @ 70°F (20°C) and 50% RH

FLASH TIMES/DRY TIMES



Acrylic Polyurethane Topcoat may be air dried or force dried. Dry times below are using 8704 Topcoat Accelerator at 8 oz per sprayable gallon.

With 8704 Urethane Accelerator

Dust Free 20 minutes
Tack Free 1.5 hours
Tape Time 3 hours
Dry Time 8 hours

PRODUCT SPECIFICATIONS

Color: Clear liquid	Shelf Life: 1 year
Size: Quart	% Solids:

REGULATORY

	8704	Weight % of Exempt Compounds	
VOC Actual	0.00#/gal (0 g/l)	Volume % of Exempt Compounds	
VOC Regulatory	0.00#/gal (0 g/l)	Density of Material #/gal	
Weight % of Volatiles			
Weight % of Water			

LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.