

# Technical Data Sheet

Universal Urethane Flex Additive is designed to increase flexibility, impact resistance, chip resistance, and UV protection in Transstar two component (2K) urethane products. Universal Urethane Flex Additive mixes easily and does not affect dry or cure times. It also increases the adhesion of coatings on plastic parts. Universal Urethane Flex Additive is not recommended for use with non-urethane 2K products such as 6441, 7241, 7244, 7261, 7264, 7271, 7274, 7341, 7344, 7361, 7364, 7371 and 7374.

## SURFACE PREPARATION



Refer to topcoat manufacture for surface preparation.

## MIXING & APPLICATION

2K Urethane Clearcoats: 6531, 571, 6801, 6841, 6861, 7021, 7211, 7211-F, 7311, 7761-MTR, 9451, 9461, 9511			
Standard Mix Ratio	Mix Ratio with 9194		
	Clearcoat	Activator	9194
4:1	3	1	1
3:1	2	1	1
2:1	1 ½	1	½
2K Urethane Primers: 6221, 6231, 6241, 6401, 6561, 6921			
Standard Mix Ratio	Mix Ratio with 9194		
	Primer	Activator	Reducer
4:1:1	3	1	1

## PRODUCT SPECIFICATIONS

Color: Clear liquid	Shelf Life: 3 years
Size: Quart	

## REGULATORY

	9194	Weight % of Exempt Compounds	75
VOC Actual	0.00#/gal (0 g/l)	Volume % of Exempt Compounds	80.78
VOC Regulatory	0.00#/gal (0 g/l)	Density of Material #/gal	7.12
Weight % of Volatiles	75		
Weight % of Water	0		

## LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.