



# Universal Urethane Flex Additive 9194

**Universal Urethane Flex Additive is designed to increase flexibility, impact resistance, chip resistance, and UV protection in Transtar two component (2K) urethane products. It mixes easily and does not affect dry or cure times. It also increases the adhesion of coatings on plastic parts. Universal Urethane Flex Additive is not recommended for use with non-urethane 2K products.**



### Surface Prep & Application

Refer to topcoat manufacture for surface preparation. Following the mixing guidelines listed in chart on the next page.

---

### Product Specifications

Color..... Clear    Size..... Quart  
Shelf life..... 3 years

---



### Regulatory

Category.....N/A    Wt % of volatiles..... 75  
VOC actual.....0.00#/gal (0 g/l)    Wt % of water ..... 0  
VOC regulatory.....0.00#/gal (0 g/l)    Wt % of exempt compound ..... 75  
Density.....7.12 #/gal    Vol % of exempt compound ..... 80.78

---

### Limitations & Precautions

- Visit [www.tat-co.com](http://www.tat-co.com) to assure use of the most current instructions and TDS on this product.
  - See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
  - For use only by professional, trained painters. Not for sale to or use by the general public.
- 



### LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.

---

**Mixing Guidelines - 2K Urethane Clearcoats****6531, 6571, 6801, 6841, 6861, 7021, 7211, 7211-F, 7311, 9451, 9561**

Standard Mix	Clear	Mix Ratio with 9194	
		Activator	9194
4:1	3	1	1
3:1	2	1	1
2:1	1½	1	½

**Mixing Guidelines - 2K Urethane Primers****6221, 6231, 6241, 6401, 6561, 6921**

Standard Mix	Primer	Mix Ratio with 9194		
		Activator	Reducer	9194
4:1:1	3	1	1	1

---