



# PRODUCT DATA

## NM-500 NO MIX Basecoat Blender

### DESCRIPTION:

NM-500 Basecoat Blender is designed to aid in the blending of NO MIX metallic, pearl and tri-coat colors, NM-500 can also be used as fast drying cut in clear and an inter-coat clear for tape outs of two tones and multi-color graphics. NO MIX Basecoat Blender is UV stable and ready to spray.

### TECHNICAL DATA:

APPEARANCE:	Water white clear
% SOLIDS:	14%
VOC AS PACKAGED:	5.89 #/gal (705 g/l)
DENSITY:	7.09 #/gal

### SURFACE PREPARATION:

Please refer to No Mix Basecoat Data Sheet for surface preparation instructions.

### APPLICATION AND MIXING:

#### BLENDING

Apply 1-2 coats of NM-500 to the prepared blend panels. Allow a 10 - 15 minutes flash before the application of basecoat. Apply 2-3 coats of basecoat to the replacement panels/ repair areas or until hiding. Extend each coat slightly beyond the first and taper each coat. Allow proper flash time between coats. Refer to NO MIX Basecoat Data Sheet for specific reduction and application instructions. Mix 2 parts of NM-500 with 1 part of ready to spray basecoat and apply 1-2 coats over the blend area. Allow 10 - 15 flash time and apply desired Transtar Clearcoat.

#### INTER-COAT CLEAR

If necessary follow the instructions above. Allow color to flash 10 - 15 minutes. Apply 1-2 coats of NM-500 to the entire panel. Allow a 15 - 20 minutes dry time before applying masking tape for two-tone or graphics.

#### CUT IN CLEAR:

Allow color to flash 10 - 15 minutes. Apply 2-3 coats of NM-500. Allow 15 - 20 minutes before handling/assembly. To increase gloss additional coats of NM-500 may be applied (up to a maximum of 6 coats).

### SALES POINTS:

- Helps produce an invisible repair
- Aids in metallic/pearl control on blends
- Speeds up multi-color refinish process
- Ready to spray

(Refer to Material Safety Data Sheet for proper handling of products listed in this bulletin.)

### PACKAGE SIZES:

NM-500 NO MIX Basecoat Blender, 2.5 Liter, 2/case



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