



eSelect High Build Primer OR2201

eSelect High Build Primer is an acrylic urethane primer surfacer. It sands easily wet or dry and can be directly topcoated with alkyd enamels, acrylic enamels, lacquers, acrylic urethane enamels and basecoat/clearcoat systems.



Mix Ratio

4:1:1 - 4 parts primer to 1 part activator to 1 part reducer*

Pot life: 2-3 hrs (@70°F (21°C) and 50% R.H.)

* Use reducer according to shop conditions. Using reducers other than Zero VOC Urethane Grade Reducers will increase VOC.



Suitable Substrates

- Primer - self-etching
- 1K primer
- 2K primer
- Fiberglass/SMC gel coat
- Body filler
- OEM E-Coat
- Plastic part - primed
- OEM finish & old paint work - reversible and non-reversible

Note: Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.



Surface Prep & Application

Cleaning: Clean surfaces using standard refinish techniques to avoid contamination. Wash surfaces thoroughly with soap and water. Rinse well and wipe dry with a clean cloth. Solvent clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394 and wipe dry with clean cloth.

Sanding: Aluminum and galvanized metal: Must be pretreated with an etching or epoxy primer.

OEM and Refinish Paints: Must be cured and sanded. Sand with 180 grit.

OEM and Refinish Lacquers: Must be sanded. Not recommended for spot repairs over lacquers, as lifting may occur.

Body Filler, Fiberglass, SMC: Must be sanded. Sand with 180 grit.

Fiberglass and SMC: Must be sanded. Sand with 180 grit.

Application: Apply 2-3 medium wet coats, allowing 5 minute flash between coats. Film build: 1.5-2.5 mils per coat (dry film thickness). Do not exceed 6 mils dry film thickness total.

OR1104

Category	Primer	Wt % of volatiles.....	68.75
VOC actual	5.24#/gal (628 g/l)	Wt % of water	0
VOC regulatory	5.24#/gal (628 g/l)	Wt % of exempt compound	0
Density	7.63 #/gal	Vol % of exempt compound	0



Limitations & Precautions

- Primer must be shaken for a minimum of 10 minutes.
- This product provides adhesion and corrosion protection when used over noted (checked) substrates - when properly cleaned, sanded and applied.
- When priming over lacquer, it is recommended to coat the complete panel.
- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

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