

# Signature SERIES

## Factory Pack Black Premium Basecoat



### Advantages:

- Super Jet Black
- 50 State Compliant Formulation
- No need for mechanical agitation
- Superior coverage
- Increased productivity
- Reduced cycle time



# TRANSTAR<sup>®</sup>

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# Factory Pack Black Premium Basecoat

## DESCRIPTION:

Factory Pack Black Premium Basecoat is an intense, super jet black basecoat designed to match the OEM appearance on many domestic and foreign vehicles. It does not need mechanical agitation, just shake and pour.

## TECHNICAL DATA:

APPEARANCE:	Super Jet Black
% SOLIDS (RTU):	23.5% by weight
REDUCER:	Zero V.O.C. Reducer 6700-F Series or Urethane Grade Reducer 6700 Series
MIX RATIO:	1:1
POT LIFE:	Unactivated - unlimited Activated - 8 hours
SHELF LIFE:	One year (unopened)
COVERAGE @ 1 mil:	316 ft <sup>2</sup> /gal

## SUITABLE SUBSTRATES:

Factory Pack Black can be applied to structurally sound surfaces that are sanded, degreased and properly prepared with Transtar primers.

## SURFACE PREPARATION:

Finish sand with 500-600 grit dry or 600-800 grit wet. Prepare blend areas using 1200-1500 grit wet or dry, or Scuff and Prep Paste 6338 with a gray scuff pad. Thoroughly degrease.

## REDUCTION:

Use Transtar's Zero V.O.C. Urethane Grade Reducer 6700-F Series or Urethane Grade Reducer 6700 Series appropriate to the shop conditions and local air quality regulations. Note: Adding reducers other than Zero V.O.C. Urethane Grade Reducers will increase V.O.C.

## REGULATORY:

Category: Color Coating/2 Stage Topcoat <b>9501, 9504</b>	
VOC Actual	1.2#/gal (144 g/l)
VOC Regulatory (less water, less exempt compounds)	3.42#/gal (410 g/l)
Weight % of Volatiles	75.92%
Weight % of Water	0
Weight % of Exempt Compounds	60.05%
Volume % of Exempt Compounds	64.87%
Density of Material	7.8#/gal
VOC Actual Ready to Use (Zero V.O.C Reducer)	0.6#/gal (72 g/l)
VOC Regulatory Ready to Use (Zero V.O.C. Reducer)	3.42#/gal (410 g/l)
VOC Actual Ready to Use (Urethane Grade Reducer)	4.34#/gal (519 g/l)
VOC Regulatory Ready to Use (Urethane Grade Reducer)	6.42#/gal (769 g/l)

Note: If using the 6700 Series Urethane Grade Reducers, to remain compliant under National Rule, 9501/9504 must be used under a clearcoat with a ready to spray VOC of 4.3#/gal (515 g/l) or less.

## INSTRUCTIONS-MIX RATIO:

Mix 1 part Factory Pack Black to 1 part Zero V.O.C. Urethane Grade Reducer 6700-F Series or Urethane Grade Reducer 6700 Series suitable to shop conditions and repair size. Note: Adding reducers other than Zero V.O.C. Urethane Grade Reducers will increase V.O.C.

## MIXING & APPLICATION:

Apply 2 to 3 coats or until hiding is achieved. Allow a 5-10 minute flash time between coats. (Flash times may vary due to shop temperature and reducer selection.)

For Lifetime Warranty, Factory Pack Black must be activated. Add ¼ oz of any 6800 Series Extra Solids Activator or any 7000 Euro Clearcoat Activator to 1 ready-to-spray quart of color.

Note: Recoat time of activated basecoat is 2 hours @ 77°F (25°C).

Note: For under hood, matt cladding and interior colors, activate the basecoat as above.

Note: Do not use Fisheye Remover or Kicker with Factory Pack Black.

## SPRAY GUN SET UP:

GUN TYPE	FLUID TIP	AIR PRESSURE	FLUID PRESSURE
Conventional	1.2 – 1.4 mm	25 – 35 PSI	N/A
HVLP	1.2 – 1.4 mm	10 PSI (at aircap)	N/A
LVLP	1.2 – 1.4 mm	8 PSI (at aircap)	N/A

## DRY TO SAND TIMES:

To tape: 20 - 25 min

To clearcoat: 10 -15 minutes

## AVAILABILITY:

9501 Factory Pack Black Premium Basecoat, Gallon (3.78 L), 2/case

9504 Factory Pack Black Premium Basecoat, Quart (0.946 L), 6/case

