

Stay Compliant. Use Transtar.

Transtar offers a full line of V.O.C. compliant products for every part of your repair. From primers and reducers to basecoat and clearcoats, we are the compliant solution.



TRANSTAR®

AUTOBODY TECHNOLOGIES, INC.



Transtar Low V.O.C. Primers

1K Fast Prime

Transtar's 1K Fast Prime is a low V.O.C., excellent quality one-component primer surfacer with good filling and sanding characteristics. This product dries quickly and provides good topcoat holdout. It may be used under acrylic enamels, acrylic lacquers, alkyd enamels, urethane enamels, and basecoat/clearcoat systems. 1K Fast Prime provides excellent adhesion and good featheredging properties.

6071 1K Fast Prime, Gallon (3.78 L), 2/case

1K Low V.O.C. Speed Sealer

1K Low V.O.C. Speed Sealer is a ready-to-spray acrylic sealer with good holdout properties and excellent adhesion. This non-sanding sealer is ideal for spot and panel refinishing and is designed to provide excellent DOI under a wide range of topcoats. 1K Low V.O.C. Speed Sealer can be applied over sanded factory primers on replacement parts and panels. This product is tintable with tint paste or basecoat.

6091 1K Low V.O.C. Speed Sealer, Gallon (3.78 L), 2/case

6094 1K Low V.O.C. Speed Sealer, Quart (0.946 L), 6/case

Kwik Fill Polyester Primer Surfacer

Kwik Fill Polyester Primer Surfacer is a catalyzed primer surfacer that offers excellent fill and build capabilities. It can provide one-coat coverage for many applications. It's fast drying and easy to sand which makes it the ideal primer for everyday use. Kwik Fill's chemical cross-link cure provides excellent sealing and holdout properties when used over body filler repair areas. It has excellent adhesion to a wide range of substrates including metal, galvanized metal, fiberglass, SMC, aluminum, body fillers and polyester glazing putties, and over properly prepared old finishes.

6541-G Kwik Fill Polyester Primer Surfacer, Gallon (3.78 L), 4/case

2K Acrylic Urethane Primer

2K Acrylic Urethane Primer is a premium lead/chrome free two component acrylic urethane primer surfacer. 6561/6564 provides exceptional fill and build and provides a base that yields excellent top coat hold out, gloss and DOI. 2K Acrylic Urethane Primer sands easily wet or dry and can be directly topcoated with alkyd enamels, acrylic enamels, lacquers, acrylic urethane enamels and basecoat clearcoat systems.

6561 2K Acrylic Urethane Primer, Gallon (3.78 L), 2/case

6564 2K Acrylic Urethane Primer, Quart (0.946 L), 6/case

6584 2K Acrylic Urethane Activator, Quart (0.946 L), 4/case

6587 2K Acrylic Urethane Activator, 1/2 Pint (237 ml), 12/case

2.1 Low V.O.C. Euro Classic DTM Primer

2.1 Low V.O.C. Euro Classic DTM Primer is a 2K primer surfacer that can be applied directly to metal surfaces. It is quick drying and easy to sand wet or dry. It provides corrosion protection along with superior fill and build properties. This unique primer provides improvements in productivity and reduces cycle times while providing significant labor and material savings. This primer can also be tinted using Transtar's "Star Shade" system for a better match.

7341 2.1 Low V.O.C. Euro Classic DTM Primer (Gray), Gallon (3.78 L), 2/case

7344 2.1 Low V.O.C. Euro Classic DTM Primer (Gray), Quart (0.946 L), 6/case

7354 2.1 Low V.O.C. Euro Classic DTM Activator, Quart (0.946 L), 4/case

7357 2.1 Low V.O.C. Euro Classic DTM Activator, 1/2 Pint (237 ml), 12/case

7361 2.1 Low V.O.C. Euro Classic DTM Primer (White), Gallon (3.78 L), 2/case

7364 2.1 Low V.O.C. Euro Classic DTM Primer (White), Quart (0.946 L), 6/case

7371 2.1 Low V.O.C. Euro Classic DTM Primer (Black), Gallon (3.78 L), 2/case

7374 2.1 Low V.O.C. Euro Classic DTM Primer (Black), Quart (0.946 L), 6/case

Zero V.O.C. Urethane Grade Reducer

Transtar's Urethane Grade Reducers are designed for use in Transtar's urethane primers, topcoats and clearcoats. Additionally, they can be used in virtually all brands of urethane primers, topcoats and clearcoats. These reducers must be used in Transtar's No Mix_® Low V.O.C. Basecoat System in order for the basecoat to meet North American regulation requirements. They are suitable for overall or spot/panel refinishing and assist in producing brilliant gloss and superior leveling.

6701-F Zero V.O.C. Urethane Grade Reducer (Fast), Gallon (3.78 L), 2/case

6704-F Zero V.O.C. Urethane Grade Reducer (Fast), Quart (0.946 L), 6/case

6711-F Zero V.O.C. Urethane Grade Reducer (Medium), Gallon (3.78 L), 2/case

6714-F Zero V.O.C. Urethane Grade Reducer (Medium), Quart (0.946 L), 6/case

6721-F Zero V.O.C. Urethane Grade Reducer (Slow), Gallon (3.78 L), 2/case

6724-F Zero V.O.C. Urethane Grade Reducer (Slow), Quart (0.946 L), 6/case

Mix Ratio: Reduce 50-100%
% Solids: 52% (by weight)
Coverage: 309 ft²/gal @ 1 mil
Dry to Sand Times:
65-75°F (19-24°C) 45-60 min
75-85°F (24-29°C) 30 min
Over 85°F (+29°C) 20 min

Mix Ratio: RTU
% Solids: 23% (by weight)
Coverage: 225 ft²/gal @ 1 mil
Dry Times: Tape Recoat
65-75°F (19-24°C) 15-20 min 20 min
75-85°F (24-29°C) 10-15 min 15 min
Over 85°F (+29°C) 5-10 min 10 min

Mix Ratio: 2% by weight
% Solids: 69% (by weight)
Coverage: 800 ft²/gal @ 1 mil
Dry Times:
Dust Free 30 min
To Sand 55-65 min
Force Dry 30 min

Mix Ratio: 4:1
% Solids: 58% (by weight)
Coverage: 717 ft²/gal @ 1 mil
Dry to Sand Times:
>60°F (15°C) 3.5+ hours
60-70°F (15-21°C) 2-3 hours
70-80°F (21-26°C) 1.5-2.5 hours
80-100°F (26-38°C) 1-2 hours
140°F (60°C) 30 min

Mix Ratio: 4:1
% Solids: 66% (by weight)
Coverage: 725 ft²/gal @ 1 mil
Dry to Sand Times:
50°F (10°C) 4-6 hours
70°F (21°C) 1.5-2 hours
90°F (32°C) 1 hour
140°F (60°C) 30 min

Temperature Ranges

Fast 60-70°F (16-21°C)
Medium 65-85°F (18-26°C)
Slow 75-90°F (24-32°C)

Transtar Low V.O.C. Clearcoats

2.1 Low V.O.C. Clearcoat

Finish-Tec® 2.1 Low V.O.C. Clearcoat is an acrylic urethane clearcoat with a sprayable V.O.C. of 2.1 #/gal for spot, panel and overall refinishing. This product can be used with all solvent-based and water-based basecoats. Use with 6800 Series Activators.

6531 2.1 Low V.O.C. Clearcoat, Gallon (3.78 L), 2/case
6534 2.1 Low V.O.C. Clearcoat, Quart (0.946 L), 6/case

Kwik Finish 2.1 Clearcoat

Finish-Tec® Kwik Finish 2.1 Clearcoat is an acrylic urethane clearcoat with a sprayable V.O.C. of 2.1 #/gal for spot, panel and overall refinishing. This product is compatible with all solvent-based and water-based basecoats. Kwik Finish 2.1 Clearcoat can be buffed in 2 hours at 75°F (24°C). Its fast dry time enables customers to cycle more cars through their shops. With Kwik Finish 2.1 a shop can clearcoat, buff/polish and deliver the vehicle in the same day! The reduced bake time requirements enable over twice as many vehicles to be processed through the paint booths. These advantages translate into less energy usage and more profit per job. Use with 6800 Series Activators.

6571 Kwik Finish 2.1 Clearcoat, Gallon (3.78 L), 2/case
6574 Kwik Finish 2.1 Clearcoat, Quart (0.946 L), 6/case

6800 Series Extra Solids Acrylic Urethane Clearcoat Activators

Extra Solids Acrylic Urethane Clearcoat Activators are specifically designed for high productivity shops using Transtar Finish-Tec® Clearcoats. Activators are suitable for use in clearcoat applications over single stage topcoats and for base/clear applications (except lacquers). Spot & Panel Activator #6877/6874 is designed for use in temperatures between 65° - 80°F (19° - 27°C) or for spot & panel applications. Overall Activator #6894 is designed for use in temperatures between 75° - 90°F (24° - 32°C) or for large jobs that require longer open times. Hi Temp Activator #6894HT/6897HT is designed for use on larger jobs in temperatures above 90°F (32 °F).

6854 Lightning Activator, Quart (0.946 L), 4/case
6874 Spot & Panel Activator, Quart (0.946 L), 4/case
6877 Spot & Panel Activator, 1/2 Pint (237 ml), 12/case
6894 Overall Activator, Quart (0.946 L), 4/case
6894HT Hi Temp Activator, Quart (0.946 L), 4/case
68947HT Hi Temp Activator, 1/2 Pint (237 ml), 12/case

Low V.O.C. 2.1 Euro Kwik Clearcoat

Low V.O.C. 2.1 Euro Kwik Clearcoat is an acrylic urethane clearcoat for basecoat/clearcoat systems that is compatible with all solvent and waterborne basecoats. It is suitable for all automotive refinishing as well as trucks and equipment. Low V.O.C. 2.1 Euro Kwik Finish Clearcoat can be buffed in 2-3 hours at 75°F (24°C). Its fast dry time enables customers to cycle more cars through their shops. With Low V.O.C. 2.1 Euro Kwik Clearcoat a shop can clearcoat, buff/polish and deliver a vehicle in the same day! The reduced bake time requirements enable over twice as many vehicles to be processed through the paint booths. These advantages translate into less energy usage and more profit per job.

7211-F 2.1 Low V.O.C. Euro Kwik Clearcoat, 1.325 Gallon (5 L), 2/case
7214-F 2.1 Low V.O.C. Euro Kwik Clearcoat, Quart (0.946 L), 6/case
7226-CF 2.1 Low V.O.C. Euro Kwik Activator Fast, 0.66 Gallon (2.5 L), 2/case
7228-CF 2.1 Low V.O.C. Euro Kwik Activator Fast, Pint (472 ml), 12/case
7236-CF 2.1 Low V.O.C. Euro Kwik Activator Slow, 0.66 Gallon (2.5 L), 2/case

2.1 Low V.O.C. Euro Classic Clearcoat

Finish-Tec® 2.1 Low V.O.C. Euro Classic Clearcoat is designed for applications requiring the ultimate finish appearance. This high solids clearcoat provides optimum flow and leveling and imparts a glass-like finish. 2.1 Low V.O.C. Euro Classic Clearcoat is an acrylic urethane clearcoat with a sprayable V.O.C. of 2.1#/gal for spot, panel and overall refinishing. This product is compatible with all solvent-based and water-based basecoats.

7311 2.1 Low V.O.C. Euro Classic Clearcoat, 1.325 Gallon (5 L), 2/case
7314 2.1 Low V.O.C. Euro Classic Clearcoat, Quart (0.946 L), 6/case
7326 2.1 Low V.O.C. Euro Classic Activator Fast, 0.66 Gallon (2.5 L), 2/case
7328 2.1 Low V.O.C. Euro Classic Activator Fast, Pint (472 ml), 12/case
7336 2.1 Low V.O.C. Euro Classic Activator Slow, 0.66 Gallon (2.5 L), 2/case

Mix Ratio: 4:1
% Solids: 34% (by weight)
Coverage: 527 ft²/gal @ 1 mil
Dry Times:
Dust Free 30-50 min
Sand & Buff 6-8 hours
Delivery 12 hours
Booth 40 min

Mix Ratio: 4:1
% Solids: 34% (by weight)
Coverage: 524 ft²/gal @ 1 mil
Dry Times:
Dust Free 10-30 min
Sand & Buff 1-2 hours
Delivery 2-3 hours
Booth 15 min

Temperature Ranges
Lightning <70°F (<21°C)
Spot/Panel 65-80°F (19-27°C)
Overall 75-90°F (24-32°C)
Slow >90°F (>32°C)

Mix Ratio: 2:1
% Solids: 48% (by weight)
Coverage: 775 ft²/gal @ 1 mil
Dry Times:
Dust Free 7-10 min
Sand & Buff 2.5 hours
Delivery 3-4 hours
Booth 20-30 min

Mix Ratio: 2:1
% Solids: 41% (by weight)
Coverage: 656 ft²/gal @ 1 mil
Dry Times:
Dust Free 30-40 min
Sand & Buff 16+ hours
Delivery 16+ hours
Booth 40 min



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