

More than 20% of the cars on the road are black! Try Transtar's new Factory Pack Black for an intense, jet-black finish!

**BENEFITS**

- Intense, jet-black basecoat
- Matches OEM appearance of most domestic & foreign vehicles
- No need for mechanical agitation
- Superior coverage
- Competitively priced



## Finish-Tec® Factory Pack Black Instructions

Finish-Tec® Factory Pack Black is a jet black basecoat designed to match the OEM appearance on many domestic and foreign vehicles. It does not need mechanical agitation, just shake and pour!

### TECHNICAL DATA:

**APPEARANCE:** Super Jet Black

**% SOLIDS:** 23.5% by weight

**SHELF LIFE:** 1 year unopened

**REDUCERS:** Zero VOC Urethane Grade Reducer or Urethane Grade Reducer

**MIX RATIO:** 1:1

**POT LIFE:** Unactivated - unlimited; Activated - 8 hours

**COVERAGE:** 316 ft<sup>2</sup>/gal @ 1 mil.

### SUITABLE SUBSTRATES:

Factory Pack Black can be applied to structurally sound surfaces that are sanded, degreased and properly prepared with Transtar primers.

### SURFACE PREPARATION:

Finish sand with 500-600 grit dry or 600-800 grit wet. Prepare blend areas using 1200-1500 grit wet or dry, or Scuff and Prep Paste (TDS224) with a gray scuff pad. Thoroughly degrease.

### MIXING & APPLICATION:

Mix 1 part Factory Pack Black to 1 part Urethane Grade Reducer (TDS600 or TDS601) suitable to shop conditions and repair size. Note: Adding reducers other than Zero V.O.C. Urethane Grade Reducers will increase V.O.C.

### SPRAY GUN SET UP:

GUN TYPE	FLUID TIP	AIR PRESSURE	FLUID PRESSURE
Conventional	1.2 - 1.4 mm	25-35 PSI max	n/a
HLVP	1.2 - 1.4 mm	10 PSI max	n/a
LVLP	1.2 - 1.4 mm	8 PSI max	n/a

### REGULATORY:

Category: Color Coating/2 Stage Topcoat <b>7011</b>	
VOC Actual	1.2#/gal (144 g/l)
VOC Regulatory (less water, less exempt compounds)	3.42#/gal (410 g/l)
Weight % of Volatiles	75.92%
Weight % of Water	0
Weight % of Exempt Compounds	60.05%
Volume % of Exempt Compounds	64.87%
Density of Material	7.8#/gal
VOC Actual Ready to Use (Zero V.O.C Reducer)	0.6#/gal (72 g/l)
VOC Regulatory Ready to Use (Zero V.O.C Reducer)	3.42#/gal (410 g/l)
VOC Actual Ready to Use (Urethane Grade Reducer)	4.34#/gal (519 g/l)
VOC Regulatory Ready to Use (Urethane Grade Reducer)	6.42#/gal (769 g/l)

Note: If using the 6700 Series Urethane Grade Reducers, to remain compliant under National Rule, 7011 must be used under a clearcoat with a ready to spray VOC of 4.3#/gal (515 g/l) or less.

### APPLICATION:

Apply 2 to 3 coats or until hiding is achieved. Allow a 5-10 minute flash time between coats. (Flash times may vary due to shop temperature and reducer selection.)

For Lifetime Warranty, Factory Pack Black must be activated. Add ¼ oz of any 6800 Series Extra Solids Activator or any 7000 Euro Clearcoat Activator to 1 ready-to-spray quart of color.

Note: Recoat time of activated basecoat is 2 hours @ 77°F (25°C).

Note: For under hood, matt cladding and interior colors, activate the basecoat as above.

### DRY TIMES:

To Tape: 20 - 25 minutes

To Clearcoat: 10 - 15 minutes

### PERFORMANCE ADDITIVES:

6417 Kicker (TDS700) – Do not use.

6487 Appearance Improver (TDS701) – Do not use.

6737 Fisheye Remover (TDS703) – Do not use.

9194 Universal Urethane Flex Additive (TDS711) – Do not use.

### ORDERING INFORMATION:

7011 Factory Pack Black, Gallon, 2/case