

Finish-Tec® Clearcoats	Activator/ Hardener	Reducer	Mix Ratio	Pot Life	Flash Time	# of Coats	Dust Free	To sand 70°F(21°C) 50% RH	Force Drying	Infrared Drying	Gun Set Up	HVLP Pressure	Conventional Pressure	V.O.C. Applied #/gal	% of Solids RTU by Weight	Coverage ft <sup>2</sup> /gal @ 1 mil
2.1 Low V.O.C. Clearcoat 6531/6534	6800 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	4-6 hours @ 70°F (21°C) 50% RH	5-10 min between coats	2-3 medium wet coats	20 minutes	6-8 hours	40 min @ 140°F (60°C)	15 min @ 18-36 inches	1.2-1.6 mm	10 PSI (max)	30 - 50 PSI	2.1 (252)	34%	527
2.1 Low V.O.C. Kwik Finish Clearcoat 6571/6574	6800 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	3 hours @ 70°F (21°C) 50% RH	5-10 min between coats	2-3 medium wet coats	15-20 minutes	1-2 hours	15 min @ 140°F (60°C)	15 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	30 - 50 PSI	2.1 (252)	34%	524
Kwik Gloss Clearcoat 6841/6844	6800 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	4-6 hours @ 70°F (21°C) 50% RH	5-10 min between coats	2-3 medium wet coats	20 minutes	6-8 hours	30 min @ 140°F (60°C)	15 min @ 18-36 inches	1.2-1.6 mm	10 PSI (max)	30 - 50 PSI	4.2 (504)	40%	416
Hi-Gloss Clearcoat 6861	6800 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	2-3 hours @ 70°F (21°C) 50% RH	10-15 min between coats	2-3 medium wet coats	25-35 minutes	6-8 hours	30 min @ 140°F (60°C)	15 min @ 18-36 inches	1.2-1.6 mm	10 PSI (max)	30 - 50 PSI	4.2 (504)	42%	567
Euro Classic Clearcoat 7021/7024	7086/7088 7096	6700/ 6700-F Series Reducers	2:1 Reduction optional	2 hours @ 70°F (21°C) 50% RH	10-15 min between coats	2-3 medium wet coats	30-45 minutes	16+ hours	30 min @ 140°F (60°C)	20 min @ 18-36 inches	1.0-1.8 mm	10 PSI (max)	30 - 50 PSI	3.5 (420)	53%	736
Euro Kwik Clearcoat 7211/7214	7226/7228 7236	6700/ 6700-F Series Reducers	2:1 Reduction optional	2 hours @ 70°F (21°C) 50% RH	5-15 min between coats	2-3 medium wet coats	20-30 minutes	2-3 hours	15 min @ 140°F	5-10 min @ 18-36 inches	1.1 -1.8 mm	10 PSI (max)	30 - 50 PSI	3.5 (420)	48%	672
Low V.O.C. Euro Classic Clearcoat 7311	7326 7336	6700/ 6700-F Series Reducers	2:1 Reduction optional	2 hours @ 75°F (24°C) 50% RH	5-15 min between coats	2-3 medium wet coats	20-30 minutes	4-6 hours	40 min @ 140°F (60°C)	20 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	30 - 50 PSI	2.1 (252)	41%	656
MAX Clearcoat 7761-MTR/7764-MTR	6800 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	2-4 hours @ 70°F (21°C) 50% RH	2-5 min between coats	2-3 medium wet coats	5-10 minutes	2 hours	10 min @ 140°F (60°C)	5-10 min @ 18-36 inches	1.0-1.4 mm	10 PSI (max)	30 - 50 PSI	4.2 (504)	40%	445

Note: Green highlighted sections are low VOC products that are 2.1 #/gal (252g/l) or less.