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Signature Series Clearcoats	Activator/ Hardener	Reducer	Mix Ratio	Pot Life	Flash Time	# of Coats	Dust Free	To sand 70°F(21°C) 50% RH	Force Drying	Infrared Drying	Gun Set Up	HVLP Pressure	Conventional Pressure	V.O.C. Applied #/gal	% of Solids RTU by Weight	Coverage ft2/gal @ 1 mil
Production Clearcoat 2.1 VOC 9431/9434	9400 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	2-3 hours @ 70°F (21°C) 50% RH	5-15 min between coats	2-3 medium wet coats	25-50 minutes	2-3 hours	10-20 min @ 140°F (60°C)	15 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	25 - 50 PSI	2.1 (252)	36%	557
Production Clearcoat 4.2 VOC 9441/9444	9400 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	3 hours @ 70°F (21°C) 50% RH	5-15 min between coats	2-3 medium wet coats	10-25 minutes	2-3 hours	10-20 min @ 140°F (60°C)	15 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	25 - 50 PSI	3.9 (468)	43%	562
Speed Clearcoat 2.1 VOC 9451/9454	9424/9427	6700/ 6700-F Series Reducers	4:1 Reduction optional	1.5-2 hours @ 70°F (21°C) 50% RH	No flash time needed	1 double coat (pass down & back, no flash)	10 minutes	20 minutes	Do NOT force dry	n/a	1.0-1.6 mm	10 PSI (max)	25 - 50 PSI	2.1 (252)	36%	556
Glamour Clearcoat 2.1 VOC 9461/9464	9400 Series See TDS for details	6700/ 6700-F Series Reducers	2:1 Reduction optional	2 hours @ 70°F (21°C) 50% RH	10-20 min between coats	2-3 medium wet coats	20-45 minutes	12 hours	40 min @ 140°F (60°C)	15 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	25 - 50 PSI	2.1 (252)	47%	727

Note: Green highlighted sections are low VOC products that are 2.1 #/gal (252g/l) or less.