**Section 1 - Product and Company Identification**

Product Name: Urethane Flattening Agent  
Manufacturer/Supplier: TRANSSTAR AUTOBODY TECHNOLOGIES  
2040 Heiserman Dr.  
Brighton, MI, 48114, USA  
Product Code: 6494  

**24 Hour Emergency Phone(s):**  
USA 800-424-9300 (CHEMTREC)  
International 001-703-527-3887 (CHEMTREC Int'l)  
Business Phone: 810-360-1600  
SDS Prepared By: Transtar Autobody Technologies  

Product Use: For Professional and Industrial Use Only  
Not recommended for: Not for sale to the general public

**Section 2 - Hazards Identification**

**Classification of the substance or mixture**

**GHS Ratings:**

<table>
<thead>
<tr>
<th></th>
<th>2</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquid</td>
<td>2</td>
<td>Flash point &lt; 23°C and initial boiling point &gt; 35°C (95°F)</td>
</tr>
<tr>
<td>Skin corrosive</td>
<td>2</td>
<td>Reversible adverse effects in dermal tissue, Draize score: &gt;= 2.3 &lt; 4.0 or persistent inflammation</td>
</tr>
<tr>
<td>Eye corrosive</td>
<td>2A</td>
<td>Eye irritant: Subcategory 2A, Reversible in 21 days</td>
</tr>
<tr>
<td>Organ toxin single exposure</td>
<td>3</td>
<td>Transient target organ effects- Narcotic effects- Respiratory tract irritation</td>
</tr>
</tbody>
</table>

**GHS Hazards**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H225</td>
<td>Highly flammable liquid and vapor</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H319</td>
<td>Causes serious eye irritation</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
</tbody>
</table>

**GHS Precautions**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>P101</td>
<td>If medical advice is needed, have product container or label at hand</td>
</tr>
<tr>
<td>P102</td>
<td>Keep out of reach of children</td>
</tr>
<tr>
<td>P103</td>
<td>Read label before use</td>
</tr>
<tr>
<td>P210</td>
<td>Keep away from heat, sparks, open flames and hot surfaces - No smoking</td>
</tr>
<tr>
<td>P233</td>
<td>Keep container tightly closed</td>
</tr>
<tr>
<td>P240</td>
<td>Ground and bond container and receiving equipment</td>
</tr>
<tr>
<td>P241</td>
<td>Use explosion-proof electrical, ventilating, lighting and motorized equipment</td>
</tr>
<tr>
<td>P242</td>
<td>Use only non-sparking tools</td>
</tr>
<tr>
<td>P243</td>
<td>Take precautionary measures against static discharge</td>
</tr>
<tr>
<td>P261</td>
<td>Avoid breathing dust, mist, vapors and spray</td>
</tr>
<tr>
<td>P264</td>
<td>Wash contacted skin thoroughly after handling</td>
</tr>
<tr>
<td>P271</td>
<td>Use only outdoors or in a well-ventilated area</td>
</tr>
</tbody>
</table>
### Danger

**Hazards not otherwise classified (HNOC) or not covered by GHS:**

None known

### Section 3 -Composition

<table>
<thead>
<tr>
<th>Chemical Name / CAS No.</th>
<th>OSHA Exposure Limits</th>
<th>ACGIH Exposure Limits</th>
<th>Other Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorobenzotrifluoride 98-56-6</td>
<td>50 to 60%</td>
<td>Not Established</td>
<td>Not Established</td>
</tr>
<tr>
<td>Acetone 67-64-1 20 to 30%</td>
<td>1000 ppm TWA; 2400 mg/m3 TWA</td>
<td>750 ppm STEL 500 ppm TWA</td>
<td>NIOSH: 250 ppm TWA; 590 mg/m3 TWA</td>
</tr>
</tbody>
</table>
Silica, Amorphous
7631-86-9
10 to 20%
OSHA has set a TWA of 20
mppcf or (80 mg/m3/%
SiO2).
The ACGIH has set a
TWA of 10 mg/m3 as
inhalable particulate and
3 mg/m3 as respirable
particulates.
NIOSH: 6 mg/m3 TWA

Micronized Wax,
Nonhazardous
5 to 10%
n-Butyl Acetate
123-86-4
1 to 5%
150 ppm TWA; 710 mg/m3
TWA
200 ppm STEL
150 ppm TWA
150 ppm TWA;
710 mg/m3 TWA
200 ppm STEL; 950
mg/m3 STEL

Section 4 - First Aid Measures

INHALATION: If Inhaled: Remove person to fresh air and keep comfortable for breathing. If breathing difficulty
persists, seek medical attention.

EYE CONTACT: Rinse continuously with water for several minutes. Remove contact lenses, if present and easy to
do. Continue rinsing for a minimum of 15 minutes while holding eye lids open. If eye irritation persist: seek medical
attention.

SKIN CONTACT: Take off all contaminated clothing immediately. Wash exposed area thoroughly with soap and
water. Seek medical attention if irritation presists. Do NOT use solvents or thinners to wash off.

INGESTION: If swallowed, seek medical attention immediately and have product container or label at hand. DO NOT
INDUCE VOMITING unless directed to do so by a physician or poison control center. Never give anything by mouth
to an unconscious person.

Most important symptoms and effects, both acute and delayed:
Dizziness, breathing difficulty, headaches, & loss of coordination.

Indication of any immediate medical attention and special treatment needed.
Seek professional medical attention for all over-exposures and/or persistent problems.

Section 5 - Fire Fighting Measures

LEL: 0.9 %
UEL: 12.8 %

Extinguishing Media: Dry Chemical, Foam, CO2 or water fog.

Unsuitable Extinguishing Media: High volume water jets

Unusual Fire and Explosion Hazards: Vapors can travel to a source of ignition and flash back. Closed containers
may explode when exposed to extreme heat or burst when contaminated with water (CO2 gas evolved). Hazards
apply to empty containers. Combustion generates toxic fumes.

Hazardous Combustion Products: oxides of carbon, oxides of nitrogen, formaldehyde, toxic fume

Special Firefighting Procedures: Highly toxic fumes may be generated by thermal decomposition. Water runoff
from firefighting can cause environmental damage. Dike and collect water used to fight fire.

Fire Equipment: Full fire fighter equipment including SCBA should be worn to avoid skin contact and inhalation of
concentrated vapors. Minimize skin exposure.
Section 6 - Accidental Release Measures

Personal precautions, protective equipment and emergency procedures:
Use personal protective equipment. Avoid breathing vapors and mist. Ensure adequate ventilation. Eliminate all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulation to form explosive concentrations. Vapors can accumulate in low areas.
For personal protection see section 8.

Environmental precautions:
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Methods and materials for containment and cleaning up:
Dike spill area and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth. Sweep up and dispose of in appropriate containers in accordance to Federal, State and/or Local regulations. Clean preferably with a detergent; avoid use of solvents.

Section 7 - Handling and Storage

Safe Handling Measures: Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Ground and bond container and receiving equipment. Use non-sparking tools and explosion proof equipment when handling this material. Keep away from sources of ignition - No Smoking. Use in cool, well-ventilated areas. Keep containers closed when not in use. Take measures to prevent the build up of electrostatic charge. Follow all SDS and label precautions even after container is emptied because they may retain product residues. For precautions see section 2.

Storage Requirements: Keep container tightly closed. Keep away from heat, sparks, open flames and hot surfaces-No Smoking. Store in a cool, dry and well-ventilated place. Do not reuse container when empty.

Section 8 - Exposure Control and PPE

<table>
<thead>
<tr>
<th>Chemical Name / CAS No.</th>
<th>OSHA Exposure Limits</th>
<th>ACGIH Exposure Limits</th>
<th>Other Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorobenzotrifluoride 98-56-6</td>
<td>Not Established</td>
<td>Not Established</td>
<td></td>
</tr>
<tr>
<td>Acetone 67-64-1</td>
<td>1000 ppm TWA; 2400 mg/m3 TWA</td>
<td>750 ppm STEL 500 ppm TWA</td>
<td>NIOSH: 250 ppm TWA; 590 mg/m3 TWA</td>
</tr>
<tr>
<td>Silica, Amorphous 7631-86-9</td>
<td>OSHA has set a TWA of 20 mppcf or (80 mg/m3/% SiO2).</td>
<td>The ACGIH has set a TWA of 10 mg/m3 as inhalable particulate and 3 mg/m3 as respirable particulates.</td>
<td>NIOSH: 6 mg/m3 TWA</td>
</tr>
<tr>
<td>Micronized Wax, Nonhazardous</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>n-Butyl Acetate 123-86-4</td>
<td>150 ppm TWA; 710 mg/m3 TWA</td>
<td>200 ppm STEL 150 ppm TWA</td>
<td>NIOSH: 150 ppm TWA; 710 mg/m3 TWA 200 ppm STEL: 950 mg/m3 STEL</td>
</tr>
</tbody>
</table>

Engineering Controls: Ground and bond container and reciving equipment. Use explosion proof electrical, ventilation, lighting and motorized equipment. Use non-sparking tools. Ensure adequate ventilation.

Ventilation: General mechanical ventilation or local exhaust should be utilized to keep vapor concentrations below exposure limits (PEL & TLV). Ventilation equipment must be explosion proof.

Safe Work Practices: Eye washes and safety showers in the workplace are recommended. Avoid contact with skin and eyes. Avoid breathing vapors. Wash hands thoroughly after using and before eating, drinking or smoking.
Employee education and training in the safe use and handling of this product is required under the OSHA Hazard Communication Standard 29CFR1200. Smoking in area where this material is used should be strictly prohibited. Always use protective clothing and equipment. Remove all contaminated clothing and wash thoroughly when finished.
working. Keep food and drink away from material and from area where material is being used. Spraying of material can cause and oxygen deficient environment. Use proper ventilation to remove vapors, mist and fumes combined with NIOSH approved respirator.

**Respiratory Protection:** When working with this material use a MSHA/NIOSH approved cartridge respirator or suitable respiratory protection to keep airborne mists and vapor concentrations below the PEL & TLV limits. When using in poorly ventilated and confined spaces, use a fresh-air supplying respirator or a self-contained breathing apparatus.

**Eye/Face Protection:** Use safety glasses with chemical splash goggles or faceshield.

**Skin Protection:** Use chemical resistant gloves.

**Body Protection:** Impervious clothing, flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Contaminated Gear:** Take off contaminated clothing immediately and wash before reuse.

---

**Section 9 - Physical and Chemical Properties**

This mixture typically exhibits the following properties under normal circumstances:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Off White</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Organic Solvent</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Freezing point</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>-4 F,-20 C</td>
</tr>
<tr>
<td><strong>Flammability</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Vapor Pressure</strong></td>
<td>67.6 mmHg</td>
</tr>
<tr>
<td><strong>Density (Lb / Gal)</strong></td>
<td>10.16</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water):</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Regulatory Coating VOC g/L</strong></td>
<td>198</td>
</tr>
<tr>
<td><strong>Actual Coating VOC g/L</strong></td>
<td>35</td>
</tr>
<tr>
<td><strong>Weight Percent Volatile</strong></td>
<td>78.68</td>
</tr>
<tr>
<td>% <strong>Weight VOC</strong></td>
<td>2.85</td>
</tr>
<tr>
<td>% <strong>Wt Exempt VOC</strong></td>
<td>75.83</td>
</tr>
<tr>
<td><strong>Physical State</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Melting point</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Boiling range</strong></td>
<td>56°C</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Explosive Limits</strong></td>
<td>1% - 13%</td>
</tr>
<tr>
<td><strong>Vapor Density</strong></td>
<td>4.5</td>
</tr>
<tr>
<td><strong>Solubility</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Autoignition temperature</strong></td>
<td>425°C</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>No data available</td>
</tr>
<tr>
<td><strong>Regulatory Coating VOC</strong></td>
<td>1.65 lb/gal</td>
</tr>
<tr>
<td><strong>Actual Coating VOC</strong></td>
<td>0.29 lb/Gal</td>
</tr>
<tr>
<td><strong>Specific Gravity (SG)</strong></td>
<td>1.218</td>
</tr>
<tr>
<td>% <strong>Weight Water</strong></td>
<td>0.0</td>
</tr>
<tr>
<td>% <strong>Vol Exempt VOC</strong></td>
<td>82.49</td>
</tr>
</tbody>
</table>

**Section 10 - Stability and Reactivity**

**Reactivity:** No data available

**Stability:** Stable under recommended storage conditions.

**Possibility of hazardous reactions:** Vapors may form explosive mixture with air. Hazardous polymerization will not occur.

**Conditions to avoid:** Heat, flame and sparks. Extreme temperature and direct sunlight.

**Incompatible with:**

Strong oxidizers
Hazardous products produced under decomposition:

Carbon Monoxide, Carbon Dioxide

Section 11 - Toxicological Information

Mixture Toxicity
Dermal Toxicity: 4,663mg/kg
Inhalation Toxicity: 46mg/L

Component Toxicity
98-56-6 Chlorobenzotrifluoride
   Oral: 13 g/kg (Rat)  Dermal: 3 g/kg (Rabbit)  Inhalation: 33 mg/L (Rat)
123-86-4 n-Butyl Acetate
   Inhalation: 29 mg/L (Rat)

This mixture has not been tested for toxicological effects.

Acute Effects:
INHALATION - Dizziness, breathing difficulty, headaches, & loss of coordination.
EYE CONTACT - Moderate irritation, tearing, redness, and blurred vision.
SKIN CONTACT - Moderate irritant. Can dry and defat skin causing cracks, irritation, and dermatitis.
INGESTION - Can cause gastrointestinal irritation, vomiting, nausea, & diarrhea.

Chronic Effects:
May affect liver, kidney and central nervous system with repeated exposure. Prolonged or repeated exposure may cause lung injury.

Routes of Entry
Inhalation  Skin Contact  Eye Contact  Ingestion

Target Organs
Eyes  Kidneys  Liver  Lungs  Central Nervous System  Skin  Respiratory System

Effects of Overexposure
Short Term Exposure
The substance irritates the eyes, skin, and respiratory tract. High exposures, above the occupational exposure levels, can cause weakness, headache, and drowsiness and may cause unconsciousness. Amorphous fused silica can affect you when breathed in. Exposure can cause a very serious lung disease called silicosis, with cough and shortness of breath. Very high exposures can cause this problem to develop in a few weeks, or with lower exposures it may occur over many years. Silicosis can cause death. If silicosis develops, chances of getting tuberculosis are increased. The disease may progress, with or without continued exposure. If it does, this can be crippling or even fatal. Contact can irritate the skin. Exposure can irritate the eyes and respiratory tract. Exposure to high concentrations can cause dizziness, lightheadedness, and unconsciousness. Causes local irritation to skin, eyes and mucous membranes. May cause irritation by any route of exposure. The LD50 rat is 13 gm/kg (13,000 mg/kg) (insignificantly toxic).
Long Term Exposure

n-Butyl acetate may cause skin allergy. n-Butyl acetate has been shown to damage the developing fetus in animals. Prolonged and repeated exposure to butyl acetates can cause defatting, drying and cracking of the skin. Although many solvents and petroleum based products cause lung, brain and nerve damage, these chemicals have not been adequately evaluated to determine these effects. Repeated skin exposure can cause dryness and skin cracking. This chemical has not been adequately evaluated to determine whether brain or nerve damage could occur with repeated exposure. However, many solvents and other petroleum-based chemicals have been shown to cause such damage. Effects may include reduced memory and concentration, personality changes (withdrawal, irritability), and fatigue, sleep disturbances, reduced coordination, and/or effects on the nerves to the arms and legs (weakness, "pins and needles"). There is evidence that this chemical is a mutagen.

The following chemicals comprise of at least
0.1% of this mixture and are
listed and/or classified as carcinogens or
potential carcinogens by the NTP, IARC, OSHA
(mandatory listing) or ACGIH
(optional listing).

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Description</th>
<th>% Weight</th>
<th>Carcinogen Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>None</td>
<td>None</td>
<td></td>
<td>No Data Available</td>
</tr>
</tbody>
</table>

Section 12 - Ecological Information

This material has not been tested for ecological effects.

Persistence and degradability: No data available

Bioaccumulative potential: No data available

Mobility in soil: No data available

Other adverse effects: Contains photochemically reactive solvent.

Component Ecotoxicity

Chlorobenzotrifluoride

Acetone

Silica, Amorphous

n-Butyl Acetate

Section 13 - Disposal Considerations

Product should be disposed of in accordance with all Federal, State and local regulations. Contact a licensed professional waste disposal service to dispose of this material. Subject to hazardous waste generation, treatment, storage and disposal rules under RCRA, 40CFR261.

Section 14 - Transportation Information
The following transportation information is provided based on Transtar Autobody Technologies interpretation of shipping regulations. Each shipper is responsible for identifying, naming, marking and labeling prior to offering for transport.

<table>
<thead>
<tr>
<th>Agency</th>
<th>Proper Shipping Name</th>
<th>UN Number</th>
<th>Packing Group</th>
<th>Hazard Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>IATA</td>
<td>Paint Related Material</td>
<td>UN1263</td>
<td>II</td>
<td>3</td>
</tr>
<tr>
<td>IMDG</td>
<td>Paint Related Material</td>
<td>UN1263</td>
<td>II</td>
<td>3</td>
</tr>
<tr>
<td>USDOT</td>
<td>Paint Related Material</td>
<td>UN1263</td>
<td>II</td>
<td>3</td>
</tr>
</tbody>
</table>

For inner packagings not exceeding 5L each packaged in a strong outer box: Limited Quantity

---

### Section 15 - Regulatory Information

The information listed in this section is not all inclusive of all regulations for this product or the chemical components of this product.

#### California Hazardous Substance List:
- None

#### HAPS: This formulation contains the following HAPS:
- None

#### NJ RTK: The following chemicals are listed under New Jersey RTK:
- 123-86-4  n-Butyl Acetate  1 to 5 %
- 7631-86-9  Silica, Amorphous  10 to 20 %
- 67-64-1  Acetone  20 to 30 %

#### California Proposition 65
WARNING: This product contains the following chemical(s) known to the State of California to cause birth defects or other reproductive harm.
- None

#### California Proposition 65
WARNING: This product contains the following chemical(s) known to the State of California to cause cancer.
- None

#### PA RTK: The following chemicals are listed under Pennsylvania RTK:
- 123-86-4  n-Butyl Acetate  1 to 5 %
- 7631-86-9  Silica, Amorphous  10 to 20 %
- 67-64-1  Acetone  20 to 30 %

#### EU REACH SIN: The chemicals listed below are on the EU REACH SIN list
- None

#### SARA 312: This Product contains the following chemicals subject to the reporting requirements of SARA 312:
- None

#### SARA 313: This Product contains the following chemicals subject to the reporting requirements of SARA 313:
- None

#### WHMIS:
- 123-86-4  n-Butyl Acetate  1 to 5 %
- 7631-86-9  Silica, Amorphous  10 to 20 %
- 67-64-1  Acetone  20 to 30 %
**TSCA:** The following are not listed under TSCA:
None

**SARA:** The following are reportable under SARA

7631-86-9 Silica, Amorphous 10 - 20%

### Section 16 - Other Information

Note: HMIS Ratings involve data and interpretations that can vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

<table>
<thead>
<tr>
<th>Hazardous Material Information System (HMIS)</th>
<th>National Fire Protection Association (NFPA)</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="HMIS Legend" /></td>
<td><img src="image" alt="NFPA Legend" /></td>
</tr>
<tr>
<td><strong>HEALTH</strong> 2</td>
<td><strong>Flammability</strong> 3</td>
</tr>
<tr>
<td><strong>FLAMMABILITY</strong> 3</td>
<td><strong>Health</strong> 2</td>
</tr>
<tr>
<td><strong>PHYSICAL HAZARD</strong> 0</td>
<td><strong>Instability</strong> 0</td>
</tr>
<tr>
<td><strong>PERSONAL PROTECTION</strong></td>
<td><strong>Special</strong></td>
</tr>
</tbody>
</table>

**HMIS & NFPA Hazard Rating Legend**
- * = Chronic Health Hazard
- 0 = INSIGNIFICANT
- 1 = SLIGHT
- 2 = MODERATE
- 3 = HIGH

Date Prepared: 1/26/2015

To the best of our knowledge, the information contained herein is accurate, obtained from sources believed by Transtar Autobody Technologies to be accurate. As with all chemicals, KEEP AWAY FROM CHILDREN AND ANIMALS. FOR PROFESSIONAL AND INDUSTRIAL USE ONLY. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.