Section 1 - Product and Company Identification

Product Name: 2.1 VOC Signature Series Production Clear
Product Code: 9511, 9514
Manufacturer/Supplier:
TRANSTAR AUTOBODY TECHNOLOGIES
2040 Heiserman Dr.
Brighton, MI, 48114, USA

24 Hour Emergency Phone(s):
USA 800-424-9300 (CHEMTREC)
International 001-703-527-3887 (CHEMTREC Int'l)
Business Phone: 810-360-1600
MSDS Prepared By: Transtar Autobody Technologies

Product Use: Automotive Paint. For professional use only.
Not recommended for: Not for sale to the general public.

Section 2 - Hazards Identification

Classification of the substance or mixture

GHS Ratings:
- Flammable liquid: 2 (Flash point < 23°C and initial boiling point > 35°C (95°F))
- Dermal Toxicity: Acute Tox. 3 (Dermal>200+<=1000mg/kg)
- Skin corrosive: 3 (Reversible adverse effects in dermal tissue, Draize score: >= 1.5 < 2.3)
- Eye corrosive: 2 (Eye Irritation: Reversible adverse effects on cornea, iris, conjunctiva, Draize score: Corneal opacity >= 1, Iritis > 1, Redness >= 2, Chemosis >= 2)
- Reproductive toxin: 2 (Presumed to be harmful to human health - Animal studies with significant toxic effects relevant to humans at generally moderate exposure (guidance) - Human evidence in exceptional cases)

GHS Hazards
- H225: Highly flammable liquid and vapour
- H311: Toxic in contact with skin
- H316: Causes mild skin irritation
- H319: Causes serious eye irritation
- H361: Suspected of damaging fertility or the unborn child
- H373: May cause damage to organs through prolonged or repeated exposure

GHS Precautions
- P101: If medical advice is needed, have product container or label at hand
- P102: Keep out of reach of children
- P103: Read label before use
- P201: Obtain special instructions before use
- P202: Do not handle until all safety precautions have been read and understood
- P210: Keep away from heat/sparks/open flames/hot surfaces - No smoking
- P233: Keep container tightly closed
- P240: Ground/bond container and receiving equipment
- P241: Use explosion-proof electrical/ventilating/lighting equipment
- P242: Use only non-sparking tools
- P243: Take precautionary measures against static discharge
**Danger**

<table>
<thead>
<tr>
<th>Routes of Entry</th>
<th>Skin Contact</th>
<th>Eye Contact</th>
<th>Ingestion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Skin Contact</td>
<td>Eye Contact</td>
<td>Ingestion</td>
</tr>
</tbody>
</table>

**Target Organs**

- Eyes
- Kidneys
- Liver
- Central Nervous System
- Skin
- Peripheral Nervous System
- Respiratory System

**ACUTE:**

- **INHALATION** - Dizziness, breathing difficulty, headaches, & loss of coordination.
- **EYE CONTACT** - Moderate irritation, tearing, redness, and blurred vision.
- **SKIN CONTACT** - Moderate irritant. Can dry and defat skin causing cracks, irritation, and dermatitis.
- **INGESTION** - Can cause gastrointestinal irritation, vomiting, nausea, & diarrhea.

**Effects of Overexposure**

- **Short Term Exposure**
  - Causes local irritation to skin, eyes and mucous membranes. May cause irritation by...
any route of exposure. The LD50 rat is 13 gm/kg (13,000 mg/kg) (insignificantly toxic). Methyl n-amyl ketone can affect you when breathed in and by passing through your skin. Irritates the eyes and the respiratory tract. May affect the central nervous system. Breathing the vapor can cause dizziness and lightheadedness, and can make you pass out. Contact can irritate the skin. Exposure can irritate the eyes and respiratory tract. Exposure to high concentrations can cause dizziness, lightheadedness, and unconsciousness.

Long Term Exposure

There is evidence that this chemical is a mutagen. Causes skin irritation with cracking and drying; destroys the skin's natural oils. May cause liver and kidney damage. May affect the nervous system. Repeated skin exposure can cause dryness and skin cracking. This chemical has not been adequately evaluated to determine whether brain or nerve damage could occur with repeated exposure. However, many solvents and other petroleum-based chemicals have been shown to cause such damage. Effects may include reduced memory and concentration, personality changes (withdrawal, irritability), and fatigue, sleep disturbances, reduced coordination, and/or effects on the nerves to the arms and legs (weakness, "pins and needles").

The following chemicals comprise of at least 0.1% of this mixture and are listed and/or classified as carcinogens or potential carcinogens by the NTP, IARC, OSHA (mandatory listing) or ACGIH (optional listing).

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Description</th>
<th>% Weight</th>
<th>Carcinogen Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>None</td>
<td>None</td>
<td></td>
<td>No Data Available</td>
</tr>
</tbody>
</table>

Chronic Affects:
May affect liver, kidney and central nervous system with repeated exposure. Prolonged or repeated exposure may cause lung injury.

Hazards not otherwise classified (HNOC) or not covered by GHS:
Contains photochemically reactive solvents

### Section 3 -Composition

<table>
<thead>
<tr>
<th>Chemical Name / CAS No.</th>
<th>OSHA Exposure Limits</th>
<th>ACGIH Exposure Limits</th>
<th>Other Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorobenzotrifluoride</td>
<td>Not Established</td>
<td>Not Established</td>
<td></td>
</tr>
<tr>
<td>98-56-6</td>
<td>40 to 50%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acrylic polyol, Proprietary</td>
<td>10 to 20%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acetone</td>
<td>1000 ppm TWA; 2400 mg/m3 TWA</td>
<td>750 ppm STEL; 500 ppm TWA</td>
<td>NIOSH: 250 ppm TWA; 590 mg/m3 TWA</td>
</tr>
<tr>
<td>Acetone</td>
<td>10 to 20%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acrylic Polymer, Proprietary</td>
<td>10 to 20%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acrylic Copolymer, Proprietary</td>
<td>1 to 5%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Methyl n-Amyl Ketone</td>
<td>100 ppm TWA; 465 mg/m3 TWA</td>
<td>50 ppm TWA; 465 mg/m3 TWA</td>
<td></td>
</tr>
<tr>
<td>110-43-0</td>
<td>1 to 5%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Amyl propionate</td>
<td>100 ppm TWA; 465 mg/m3 TWA</td>
<td>50 ppm TWA; 465 mg/m3 TWA</td>
<td></td>
</tr>
<tr>
<td>624-54-4</td>
<td>1 to 5%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Section 4 - First Aid Measures

INHALATION: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If breathing difficulty persists, seek medical attention.

EYE CONTACT: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing for a minimum of 15 minutes. If eye irritation persist: seek medical advice/attention.

SKIN CONTACT: Do NOT use solvents or thinners to wash off. Wash exposed area thoroughly with soap and water. Seek medical attention if irritation presists.

INGESTION: DO NOT INDUCE VOMITING unless directed to do so by a physician or poison control center. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Most important symptoms and effects, both acute and delayed:
The most important known symptoms and effects are described in Section 2.

Indication of any immediate medical attention and special treatment needed.
Seek professional medical attention for all over-exposures and/or persistent problems.

Section 5 - Fire Fighting Measures

LEL: 1.1 %  UEL: 12.8 %

Extinguishing Media: Foam, Alcohol Foam, CO2, Dry Chemical.

Unsuitable Extinguishing Media: None known

Unusual Fire and Explosion Hazards: Vapors can travel to a source of ignition and flash back. Closed containers may explode when exposed to extreme heat or burst when contaminated with water (CO2 gas evolved). Hazards apply to empty containers. Combustion generates toxic fumes.

Hazardous Combustion Products: oxides of carbon, oxides of nitrogen, formaldehyde, toxic fume

Special Firefighting Procedures: Highly toxic fumes may be generated by thermal decomposition. Water runoff from firefighting can cause environmental damage. Dike and collect water used to fight fire.

Fire Equipment: Full fire fighter equipment including SCBA should be worn to avoid skin contact and inhalation of concentrated vapors.

Section 6 - Accidental Release Measures

Personal precautions, protective equipment and emergency procedures:
Use personal protective equipment. Avoid breathing vapors and mist. Ensure adequate ventilation. Eliminate all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulation to form explosive concentrations. Vapors can accumulate in low areas. For personal protection see section 8.

Environmental precautions:
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Methods and materials for containment and cleaning up:
Dike spill area and add absorbent earth or sawdust to spilled liquid. Sweep up and dispose of in appropriate containers in accordance with Federal, State and/or Local regulations.
Section 7 - Handling and Storage

Safe Handling Measures: Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Use non-sparking tools and explosion proof equipment when handling this material. Keep away from sources of ignition - No Smoking. Use in cool, well-ventilated areas. Keep containers closed when not in use. Take measures to prevent the build up of electrostatic charge. Follow all MSDS/label precautions even after container is emptied because they may retain product residues. For precautions see section 2.

Storage Requirements: Keep container tightly closed. Keep away from heat/sparks/open flames/hot surfaces-No Smoking. Store in a cool, dry and well-ventilated place. Do not reuse container when empty.

Section 8 - Exposure Control and PPE

<table>
<thead>
<tr>
<th>Chemical Name / CAS No.</th>
<th>OSHA Exposure Limits</th>
<th>ACGIH Exposure Limits</th>
<th>Other Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorobenzotrifluoride 98-56-6</td>
<td>Not Established</td>
<td>Not Established</td>
<td></td>
</tr>
<tr>
<td>Acrylic polyol, Proprietary</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acetone 67-64-1</td>
<td>1000 ppm TWA; 2400 mg/m3 TWA</td>
<td>750 ppm STEL 500 ppm TWA</td>
<td>NIOSH: 250 ppm TWA; 590 mg/m3 TWA</td>
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<td>Acrylic Polymer, Proprietary</td>
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<tr>
<td>Methyl n-Amyl Ketone 110-43-0</td>
<td>100 ppm TWA; 465 mg/m3 TWA</td>
<td>50 ppm TWA</td>
<td>NIOSH: 100 ppm TWA; 465 mg/m3 TWA</td>
</tr>
<tr>
<td>Amyl propionate 624-54-4</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Engineering Controls: Ground and bond container and receiving equipment. Use explosion proof electrical, ventilation, lighting equipment. Use non-sparking tools.

Ventilation: General mechanical ventilation or local exhaust should be utilized to keep vapor concentrations below exposure limits (PEL & TLV). Ventilation equipment must be explosion proof.

Safe Work Practices: Eye washes and safety showers in the workplace are recommended. Avoid contact with skin and eyes. Avoid breathing vapors. Wash hands thoroughly after using and before eating, drinking or smoking. Employee education and training in the safe use and handling of this product is required under the OSHA Hazard Communication Standard 29CFR1200. Smoking in area where this material is used should be strictly prohibited. Always use protective clothing and equipment. Remove all contaminated clothing and wash thoroughly when finished working. Keep food and drink away from material and from area where material is being used. Spraying of material can cause and oxygen deficient environment. Use proper ventilation to remove vapors, mist and fumes combined with NIOSH approved respirator.

Respiratory Protection: When working with this material use a MSHA/NIOSH approved cartridge respirator or suitable respiratory protection to keep airborne mists and vapor concentrations below the PEL & TLV limits. When using in poorly ventilated and confined spaces, use a fresh-air supplying respirator or a self-contained breathing apparatus.

Eye/Face Protection: Use safety glasses with chemical splash goggles or faceshield.

Skin Protection: Use chemical resistant gloves.

Body Protection: Impervious clothing, flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Section 9 - Physical and Chemical Properties

This mixture typically exhibits the following properties under normal circumstances:
### Appearance
- **Odor:** Organic solvent
- **pH:** No data available
- **Freezing point:** No data available
- **Flash point:** -4 F, -20°C
- **Flammability:** Not applicable to liquids

### Physical State
- **Odor threshold:** No data available
- **Melting point:** No data available
- **Boiling range:** 56°C
- **Evaporation rate:** No data available
- **Explosive Limits:** 1% - 13%
- **Vapor Pressure:** No data available
- **Solubility:** No data available
- **Autoignition temperature:** 378°C
- **Viscosity:** No data available

### Section 10 - Stability and Reactivity

**Reactivity:** No data available

**Stability:** Stable under recommended storage conditions.

**Possibility of hazardous reactions:** Vapors may form explosive mixture with air.

**Conditions to avoid:** Heat, flame and sparks. Extreme temperature and direct sunlight.

**Incompatible with:**
- Strong oxidizers
- Strong acids
- Strong bases

**Hazardous products produced under decomposition:**
- Carbon monoxide, carbon dioxide, oxides of nitrogen, and cyanide.
- Hazardous polymerization will not occur.

### Section 11 - Toxicological Information

**Mixture Toxicity**
- **Dermal Toxicity:** 382.00 mg/kg
- **Inhalation Toxicity:** 58.83 mg/L

**Component Toxicity:**

<table>
<thead>
<tr>
<th>Component Description</th>
<th>Ecotoxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Component Toxicity:</strong></td>
<td></td>
</tr>
<tr>
<td>Chlorobenzotrifluoride</td>
<td>48 Hr EC50 Daphnia magna: 3.68 mg/L</td>
</tr>
<tr>
<td>Oral: 13.00 g/kg (Rat)</td>
<td></td>
</tr>
<tr>
<td>Inhalation: Rat mg/L (Rat)</td>
<td></td>
</tr>
<tr>
<td>Acrylic polyol, Proprietary</td>
<td>N/A</td>
</tr>
<tr>
<td>Acetone</td>
<td>96 Hr LC50 Oncorhynchus mykiss: 4.74 - 6.33 mL/L; 96 Hr LC50 Pimephales promelas: 6210 - 8120 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 8300 mg/L; 48 Hr EC50 Daphnia magna: 10294 - 17704 mg/L [Static]; 48 Hr EC50 Daphnia magna: 12600 - 12700 mg/L</td>
</tr>
<tr>
<td>Acrylic Polymer, Proprietary</td>
<td>N/A</td>
</tr>
<tr>
<td>Acrylic Copolymer, Proprietary</td>
<td>N/A</td>
</tr>
<tr>
<td>Methyl n-Amyl Ketone</td>
<td>96 Hr LC50 Pimephales promelas: 126 - 137 mg/L [flow-through]</td>
</tr>
<tr>
<td>Oral: 1,600.00 mg/kg (Rat) Dermal: 12.60 mL/kg (Rabbit)</td>
<td></td>
</tr>
<tr>
<td>Amyl propionate</td>
<td>N/A</td>
</tr>
</tbody>
</table>

This mixture has not been tested for toxicological effects.

**Routes of Entry:** See section 2

**Signs and Symptoms of Overexposure:** See section 2

**Acute Effects:** See section 2

**Target Organ Effects:** See section 2

**Chronic Effects:** See section 2

**Carcinogenicity:** See section 2

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**Section 12 - Ecological Information**

See section 11 for Ecotoxicity information.

**Persistence and degradability:** No data available

**Bioaccumulative potential:** No data available

**Mobility in soil:** No data available

**Other adverse effects:** Contains photochemically reactive solvent.

This material has not been tested for ecological effects.

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**Section 13 - Disposal Considerations**

Product should be disposed of in accordance with all Federal, State and local regulations. Contact a licensed professional waste disposal service to dispose of this material. Subject to hazardous waste generation, treatment, storage and disposal rules under RCRA, 40CFR261.

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**Section 14 - Transportation Information**

The following transportation information is provided based on Transtar Autobody Technologies interpretation of shipping regulations. Each shipper is responsible for identifying, naming, marking and labeling prior to offering for transport.
### Section 15 - Regulatory Information

The information listed in this section is not all inclusive of all regulations for this product or the chemical components of this product.

**HAPS:** This formulation contains the following HAPS:
- None

**NJ RTK:** The following chemicals are listed under New Jersey RTK
- 110-43-0 Methyl n-Amyl Ketone 1 to 5%
- 67-64-1 Acetone 10 to 20%

**California Proposition 65**
WARNING: This product contains chemical(s) known to the State of California to cause birth defects or other reproductive harm.
- 100-42-5 Styrene 250 PPM

**California Proposition 65**
WARNING: This product contains chemical(s) known to the State of California to cause cancer.
- None

**PA RTK:** The following chemicals are listed under Pennsylvania RTK:
- 110-43-0 Methyl n-Amyl Ketone 1 to 5%
- 67-64-1 Acetone 10 to 20%

The chemicals listed below are on the EU REACH SIN list
- None

**TSCA Inventory Section 8(b)**
- 624-54-4 Amyl propionate
- 110-43-0 Methyl n-Amyl Ketone
- 67-64-1 Acetone
- 98-56-6 Chlorobenzotrifluoride

**WHMIS:**
- 110-43-0 Methyl n-Amyl Ketone 1 to 5%
- 67-64-1 Acetone 10 to 20%

The following are not listed under TSCA or do not meet the reporting/listing requirements under TSCA: - None
Note: HMIS Ratings involve data and interpretations that can vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Hazardous Material Information System (HMIS) & National Fire Protection Association (NFPA)

HMIS & NFPA Hazard Rating
Legend
* = Chronic Health Hazard
0 = INSIGNIFICANT
1 = SLIGHT
2 = MODERATE
3 = HIGH

Date Prepared: 10/22/2014

To the best of our knowledge, the information contained herein is accurate, obtained from sources believed by Transtar Autobody Technologies to be accurate. As with all chemicals, KEEP AWAY FROM CHILDREN AND ANIMALS. FOR PROFESSIONAL USE ONLY. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.