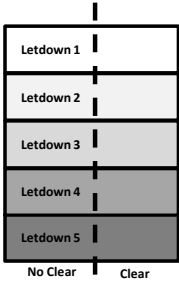


Color Selection & Matching - No Mix[®] HS & MS Basecoat

Solid & Metallic Basecoat

Tri-Coat Basecoat

	Solid & Metallic Basecoat	Tri-Coat Basecoat
Color Code	1 Identify color code on the vehicle. Search code in No Mix PLUS software or Online Formula	1 Identify color code on the vehicle. Search code in No Mix PLUS software or Online Formula
	2 Retrieval (check online for most current formulas). Identify formula & available variants.	2 Retrieval (check online for most current formulas). Identify formula & available variants.
Formula	3 Locate formula(s) in the No Mix Color Chip deck.	3 Locate formula(s) in the No Mix Color Chip deck.
Match	4 In natural daylight, view & compare the vehicle to the color chip. Compare both the face & the flop. Select the best possible color match.	4 In natural daylight, view & compare the vehicle to the color chip. Compare both the face & the flop. Select the best possible color match.
Mix	5 Properly agitate the toner(s). Then mix selected No Mix formula on the scale according to No Mix PLUS. Reduce according to TDS.	5 Properly agitate the toner(s). Then mix No Mix Groundcoat & Midcoat formulas on the scale according to No Mix PLUS. Reduce according to TDS.
	Important: Use only No Mix components & Transtar Reducer for proper weight & color consistency.	
Sprayout	6 Sprayout basecoat color onto sprayout card. Apply 2-3 coats or until hiding is achieved. Use the same gun & technique as used on vehicle. 	6 Sprayout Groundcoat color onto entire surface of sprayout card. Apply 2-3 coats or until hiding is achieved. Use the same gun & technique as used on vehicle. Allow Groundcoat to dry 20 minutes.
		7 Mask off the card in 5 horizontal sections leaving 1 section exposed.
		8 Sprayout Midcoat color onto card. Apply midcoat in 5 layers/sections: 1 coat, 2 coats, etc. Spray; Allow to flash 10 minutes between coats; Remove masking from section; Spray next coat.
		9 Allow 20 minute flash time before taping. Mask off sprayout card vertically leaving half exposed.
	7 Apply 2 coats of clearcoat to sprayout card. Do not use wax/grease remover or other solvent.	10 Apply 2 coats of clearcoat to sprayout card. Do not use wax/grease remover or other solvent. After drying, remove masking from card.
Compare	8 Compare adjacent panel on vehicle to sprayout card. Identify if color is a "blendable" match.	11 Compare adjacent panel on vehicle to sprayout card. Identify if color is a "blendable" match. Determine the number of midcoats needed.
Adjust	9 If needed, adjust color or spray technique to achieve a blendable match. Repeat step 5-8. Use No Mix poster and other color tools to assist in tinting. Label & save the sprayout card to create a color reference library.	12 If needed, adjust color or spray technique to achieve a blendable match. Repeat step 5-11.
Topcoat	10 For Topcoating a Panel/Complete, see SOP 509. For Blending Solid/Metallic Basecoat, see SOP 513.	13 For Topcoating a Panel/Complete, see SOP 509. For Blending Tri-coat Basecoat, see SOP 514.

● For Topcoating - Panel & Complete, see SOP 509. ● For Blending Basecoat, see SOP 513/4.

SUGGESTED MATERIALS FOR JOB

● Transtar No Mix Basecoat ● Transtar Reducer ● Transtar Clearcoat ● Transtar Sprayout Card #PS310 ● Masking Materials ● No Mix Color Deck

* Always refer to Transtar Technical Data Sheet (TDS) for specific product application, suitable substrates & other product information.