


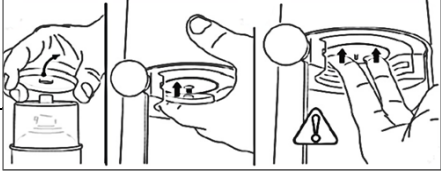

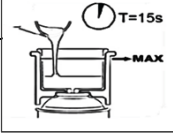
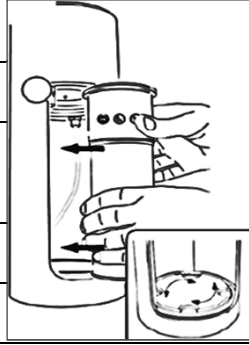



**STANDARD OPERATING PROCEDURE**

**No Mix Aerosol Filling Machine Instructions**

**Fill-One Pneumatic Machine, EBAA 1004**

*Always wear proper Personal Protection Equipment – gloves, safety glasses.*

<b>1</b>	Using Transtar No Mix EyeStein software, select subsystem Aerosol, proper paint code, and No Mix Formula for best color match.		<div style="border: 1px solid black; padding: 5px; width: fit-content;"> System  NoMix+LV  Sub-System  Aerosol-MIR &lt;0.9  Code  PS2  Make  CHRYSLER </div>
<b>2</b>	Coat the inside of a mixing cup with a small amount of LV-500. Select each of the specified No Mix toners in the formula. Pour specified toner amount into mixing cup.		
<b>3</b>	Thoroughly mix toners. Make sure to mix all toners settled on the bottom and sides of the cup.		
<b>4</b>	Using a No Mix Aerosol can, LV-403, remove the 2-piece cap from the aerosol can. Remove the disc from cap. Always use No Mix Aerosol can for best results.		
<b>5</b>	Remove the spray diffuser from the top of aerosol can.		
<b>6</b>	Remove the aluminum cap holder from the machine. Place onto top of aerosol can. Push firmly onto the aerosol valve.		
<b>7</b>	From the top of the cap, fit the plastic disc (fin around edge facing up) onto the machine piston. Press firmly into place and assure flatness		
<b>8</b>	Place the plastic cap (opening facing up) inside the aluminum cap holder. Rotate the cap in the base of the cup support to fit in the housing. Press down firmly in center of cap to assure a good seal.		
<b>9</b>	Pour the mixed paint from the mixing cup into the plastic cap. Fill to maximum filling line.		
<b>10</b>	Slide the complete assembly (can, cap & paint) into machine.		
<b>11</b>	On the bottom of the Fill-One machine, adjust the rotating platform to height of the aerosol can before filling. Assure rotating table is raised up snug.		
<b>12</b>	Close the door. Wait at least 10 seconds before opening.		
<b>13</b>	Open the door. Remove aerosol can from machine.		
<b>14</b>	Remove aluminum cap holder from top of aerosol can. Remove plastic cap from inside holder. Replace spray diffuser onto top of aerosol can. Place plastic cap onto aerosol can.		
<b>15</b>	Apply No Mix Formula label to the aerosol can		

**SUGGESTED EQUIPMENT & MATERIALS FOR JOB**

- Transtar Fill-One Pneumatic Machine, EBAA1014    ● Compressor    ● Rubber Gloves    ● Safety Glasses
- Transtar No Mix EyeStein Color Retrieval Software    ● Transtar No Mix Toners    ● Transtar No Mix Basecoat Blender, LV-500
- Mixing Cup    ● Stir Stick    ● No Mix Aerosol Can, LV-403    ● No Mix Formula Label

Always refer to Transtar No Mix EyeStein software for formula and mix ratio.

Refer to Technical Data Sheets (TDS) for product information.