

STANDARD OPERATING PROCEDURE

Corrosion Protection for Internal Cavities on Replacement Panels & New Cars

Steel, Galvanized Metal, Aluminum

Use on inner quarter panels, wheel wells, rocker panels, interior side of fenders, door skins, under side of hood, inner trunk lid, floor pans, rail assembly, core supports. Not for use on exposed areas, luggage compartments or engine bays.

Repair	1	Complete repair / installation of replacement panel if necessary or as required.
Dry	2	Assure vehicle is dry. Blow off/out panels or cavities with compressed air to remove moisture/debris.
Preparation	3	Identify inner body sections & cavities for rust proofing. Locate access hole to the cavity in the panel.
	4	Using Transtar Corrosions Kit #4471, select the best accessory (tubing, tip, etc.) for the body panel / cavity.
	5	Before spraying, mark the tubing 1" from the end with brass fitting. This will be used as a location point while spraying. Insert the tubing into the panel at deepest point, and cut tubing to length if necessary.
	6	Before spraying Amber Rustproofing #60-4423, shake aerosol can for 1-2 minutes.
Spray	7	Select the desired tubing and insert 360° brass fitting into the end. Insert the tubing into access hole in body panel. Push the tubing the full length into the deepest section of the panel.
	8	Begin spraying. Slowly remove the tubing from the cavity while spraying. When the mark on the tubing is exposed, stop spraying. Remove the tube/tip from the cavity.
	9	To ensure adequate coverage in the cavity, repeat above spraying steps 2-3 times.
	10	Select the next location to rustproof. Repeat steps above.
		Important: Avoid application within 12" of exhaust system.
Clean	11	Wipe off excess rustproofing from vehicle body panels. Remove overspray from panels with Acry Solvent #60-9783.
	12	When finished spraying, invert can and spray until valve is free of material.
	13	For future use, remove corrosion kit tubing and spray tips from amber rustproofing can. Wipe excess material. Insert tubing onto Acry Solvent can #60-9783. Spray solvent onto paper through tubing until clear and clean.
Repair	14	Reassemble panels as necessary.

Note: Always wear gloves and appropriate personal protection equipment.

SUGGESTED MATERIALS FOR JOB

- Transtar Amber Rustproofing, #60-4423
- Transtar Corrosion Kit, #4471
- Transtar Acry Solvent, #60-9783/9784

* Always refer to Transtar Technical Data Sheet (TDS) for specific product application, suitable substrates & other product information.

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