

Primers & Sealers Star Shade Chart for Improved Color Match & Hiding



*Use the Transtar Star Shade System to improve hiding and color match,
reduce number of coats and cost per job.*

Directions:

1. Find the Star Shade level that best matches the “value” or “shade” (lightness or darkness) for the basecoat / topcoat color you are applying to the vehicle.
2. Mix the primer or sealer using the ratio shown in the Star Shade Mixing Chart below.
3. Use gram weights and a mixing scale for accurate mixing.
4. Apply coating as specified on the Transtar TDS.

Star Shade Mixing Chart							
	SS1	SS2	SS3	SS4	SS5	SS6	SS7
	White as Packaged	2 parts SS1; 1 part SS4	1 part SS1; 2 part SS4	Gray as Packaged	2 parts SS4; 1 part SS7	1 part SS4; 2 part SS7	Black as Packaged
Adhesion Primer	1074			1084			1094
2K Epoxy Primer/Sealer	6101			6131			6161
Kwik Seal 2K Urethane Sealer	6221			6231			6241
Euro Classic Primer	7261			7241			7271
Euro Classic DTM Primer, Low VOC	7361			7341			7371
Signature Sealer, Low VOC	9521			9531			9541
Top Coat Reference Guide	White Lgt Silver Lt Yellow	Silver Lgt-Med Yellow Lgt Blue Lgt Green Lt Tan	Med Silver Med Yellow Pastel Blue Pastel Green Lt Tan	Med-Dk Silver Med-Lt Blue Med-Lt Green Med-Lt Red Med-Lt Tan	Med-Dk Gray Dk-Med Blue Dk-Med Green Dk-Med Red Med-Dk Brown	Dark Gray Dark Blue Dark Green Dark Red Dark Brown	Black Very Dk Blue Very Dk Green Very Dk Red Very Dk Brown

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Always refer to Transtar Technical Data Sheet (TDS) for specific product application, suitable substrates & other product information. See Transtar SOPs for proper preparation and application.
For Transtar Technical Services, email TechService@tat-co.com or call (800) 824-2843.